

CHAPTER 6

CLAD AND WOOD ULTIMATE GLIDER OBSOLETE WOOD AND CLAD GLIDER

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ATTENTION:

- Specification and technical data are subject to change without notice.
- Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.

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ATTENTION:

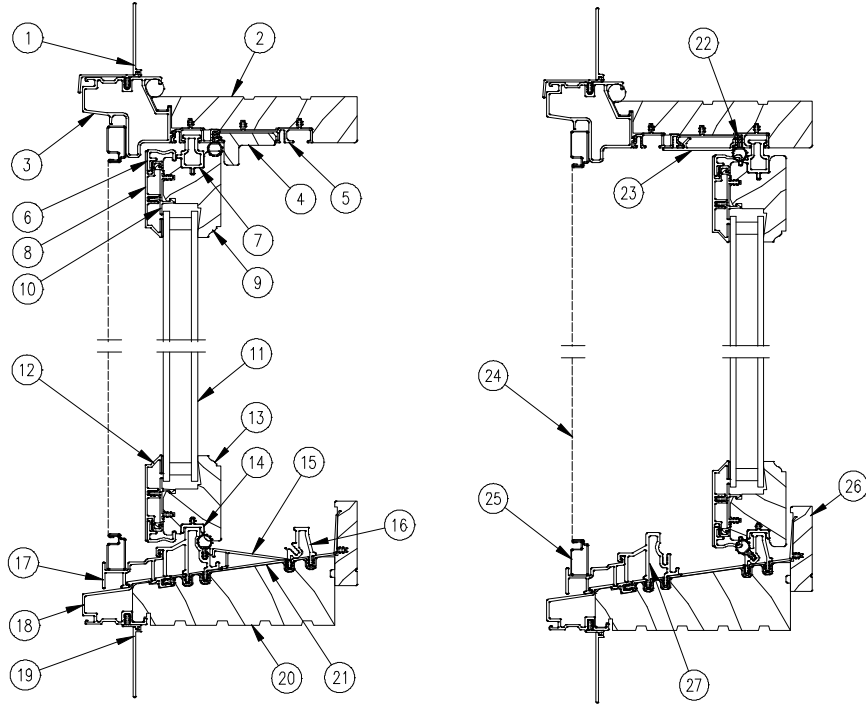
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- Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.

PRODUCED	UNIT TYPE	FEATURES OR CHANGES	STATUS
Early 1960s	ARB Glider	Unit featured operating, removable sash and extruded aluminum head and sill tracks (spring loaded head tracks individually adjustable). Full screens and routed finger pull standard. All units 40" and 48" in height considered Hi-View and had nylon rollers installed in the sash.	Mid 1970s
1965	E-Z Glide	Unit featured operating, removable sash and rigid vinyl head and sill tracks. Full screens and routed finger pull standard. The head track was spring loaded with adjusting screws controlling track pressure.	Late 1970s
Late 1960s	ARB Single-Glide	Unit featured a removable operator on the left side, right side was direct glazed. Early models used ARB aluminum tracks on both header and sill, later changed to aluminum header track and vinyl sill track. Brick mould casing later changed to fluted casing.	Early 1970s 1988
Early 1970s	Slider/Single-Glide	Unit features one sliding and one fixed sash; the fixed side is attached to the frame, the sliding sash is removable. Half screen and mousetrap (luggage) lock standard. Vinyl weather stripped tracks utilized on header and sill. Standard 4 9/16" jambs.	Present
1984	Wood Single-Glide	Sash for wood Single-Glide manufactured prior to April 1984 are series 30, after this date series 40 profile. Change in profile resulted in a grille size change and daylight opening change.	Present
1987	Clad Single-Glide	Unit features extruded aluminum exterior with one sliding and one fixed sash, half screen, cam style lock and routed finger pull. 3 9/16" jambs standard. One lite picture units available.	Present 1992 Present
1988	Wood Single-Glide	Name changed from Single-Glide (slider) to glider. Fluted casing changed to standard profile brick mould casing.	Present
1988	Clad Single-Glide	Name changed from Single-Glide (slider) to glider. Clad sash available with single glazing. Clad combination introduced.	Present Early 1992
1992	Wood Glider	Wood simulated divided lite option introduced.	Present
1992	Clad Glider	Standard jamb depth changed to 4 9/16" (3 9/16" jambs still available if specified).	Present
Mid 1992		Combination redesigned.	4/28/97
1993	Clad Glider	Meeting stile weather strip changed from dual leaf to bulb style. Simulated divided lite and factory installed clad brick mould casing options available. Extruded aluminum sill cladding replaced with Ultrex (pultruded fiberglass).	Present
1994	Wood Glider	Mousetrap (luggage) style lock changed to cam style lock.	Present
1997	Clad Glider	New design combination; April 28.	Present
2002	Clad Glider	3/02 Stone White becomes a standard color. Arctic White transitions to a select color.	Present
2003	Wood Glider Clad Glider	3/31/02 Satin Taupe (TP) hardware replaces bronze as standard.	Present
2008	Wood Glider Clad Glider	6/02/2008 Introduced charcoal colored high transparency screen mesh (CH HI-TRAN) as an option on all window and door products (including combinations).	Present
2011	Clad Glider	02/28/2011 Clad Glider discontinued	02/28/2011

HISTORY

PRODUCED	UNIT TYPE	FEATURES OR CHANGES	DISCONTINUED
2011	Ultimate Glider	February 28, 2011 – Clad Ultimate Glider introduced with XO, OX, XX and XOX, O (picture unit) configurations. LoE ² -272™, one lite glazing, jamb depth is 4 9/16", Available in all 19 standard and select colors. Satin Taupe lock handle as standard.	Present
2011	Ultimate Glider	04/25/2011 Added LoE-180™ as a standard option for all products. White painted interior finish option introduced for all products.	Present
2011	Ultimate Glider	08/29/2011 Wood Ultimate Glider introduced. Wood Glider discontinued	Present 08/29/2011
2012	Ultimate Glider	10-29-2012 Interior Square Sticking/Glazing Bead option introduced. 12-17-2012 Introduced clear interior finish option on all products.	Present
2013	Ultimate Glider	04/29/2013 Introduced interior stain options. Stain colors are Wheat, Honey, Leather, Hazelnut, Cabernet and Espresso.	Present

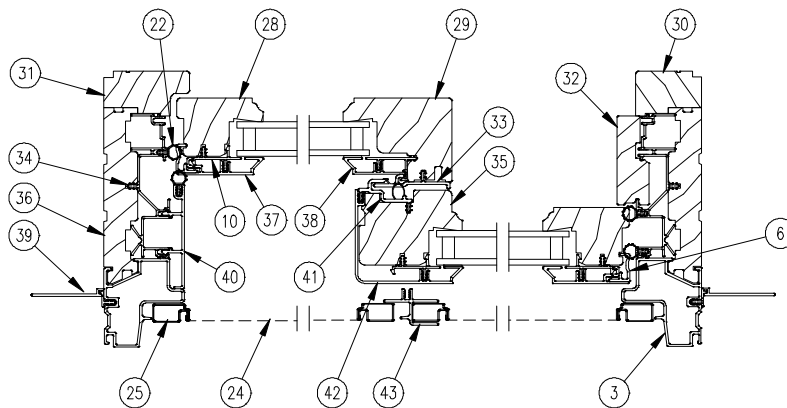
**CLAD ULTIMATE GLIDER
 XX OPERATOR**



**HEAD JAMB
 & SILL DETAIL**

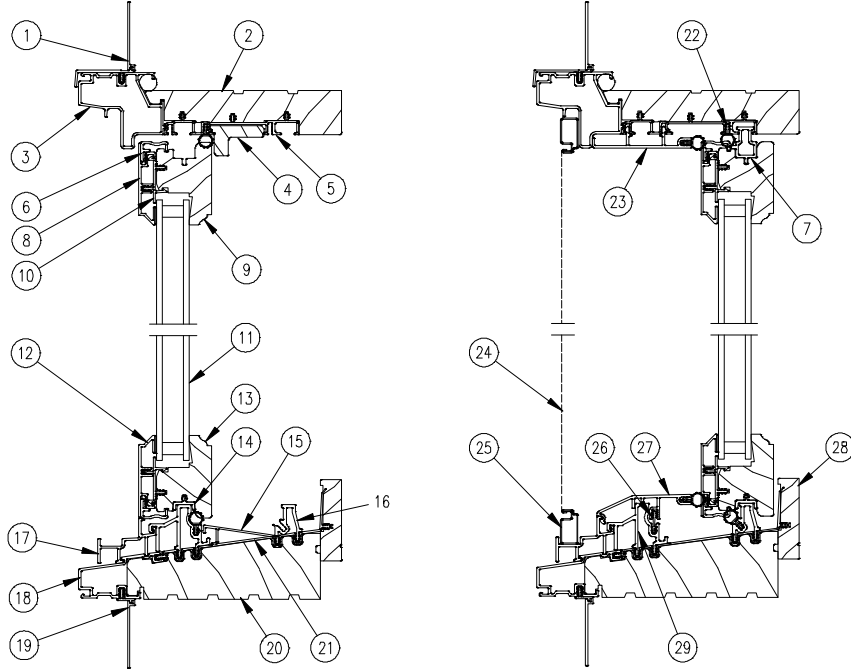
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**JAMB
 DETAIL**

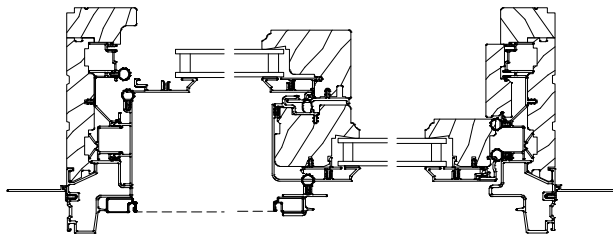


- | | | | |
|--------------------------------|---------------------------|---------------------------|---------------------------------------|
| 1. Head Jamb Nail Fin/Drip Cap | 11. Insulated Glass | 21. Sill Track Base | 31. Jamb Liner w Interior Stop W10917 |
| 2. Head Jamb | 12. Rail Cladding | 22. Frame Weather strip | 32. Interior Jamb Cover |
| 3. Jamb Cladding | 13. Bottom Rail | 23. Cladding Cover A1929 | 33. Primary Sash Interlock |
| 4. Head Jamb Stop W10933 | 14. Glide Channel | 24. Screen Mesh | 34. Vinyl Jamb Liner |
| 5. Header Liner | 15. Interior Sill Cover | 25. Screen Frame | 35. Secondary Meeting Stile |
| 6. Sash Contact Strip | 16. Interior Sill Track | 26. Sill Liner W2531 | 36. Jamb |
| 7. Sash Retainer Bar | 17. Exterior Screen Track | 27. Exterior Sill Track | 37. Stile Cladding |
| 8. Rail Cladding | 18. Sill Cladding A2008 | 28. Stile | 38. Primary Meeting Stile Cladding |
| 9. Top Rail | 19. Sill Nailing Fin | 29. Primary Meeting Stile | 39. Jamb Nailing Fin |
| 10. Sash Cladding Clip | 20. Sill | 30. Jamb Liner W2533 | 40. Frame Cover |
| | | | 41. Secondary Sash Interlock |
| | | | 42. Sec. Meeting Stile Cladding |
| | | | 43. Screen Connector |

CLAD ULTIMATE GLIDER XO, OX, XOX OPERATOR



HEAD JAMB & SILL DETAIL

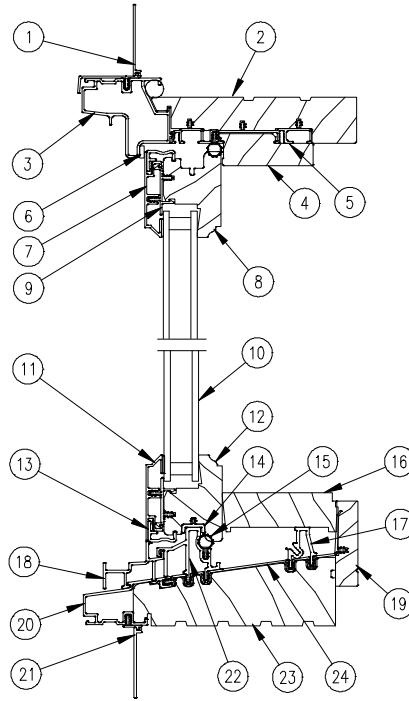


JAMB DETAIL

NOTE: Not to scale; specifications subject to change without notice.

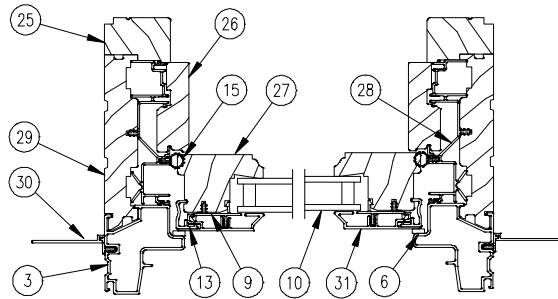
- | | | |
|-----------------------------------|--------------------------------|----------------------------------|
| 1. Head Jamb Nailing Fin/Drip Cap | 19. Sill Nailing Fin | 37. Vinyl Jamb Liner |
| 2. Head Jamb | 20. Sill | 38. Secondary Mtg Stile |
| 3. Jamb Cladding | 21. Sill Track Base | 39. Jamb |
| 4. Head Jamb Stop | 22. Frame Weather Strip | 40. Stile Cladding |
| 5. Header Liner | 23. Cladding Cover | 41. Primary Mtg Stile Cladding |
| 6. Sash Contact Strip | 24. Screen Mesh | 42. Jamb Nailing Fin |
| 7. Sash Retainer Bar | 25. Screen Frame | 43. Frame Cover |
| 8. Rail Cladding | 26. Connecting Barb | 44. Secondary Sash Interlock |
| 9. Top Rail | 27. Sill Cover | 45. Secondary Mtg stile Cladding |
| 10. Sash Cladding Clip | 28. Sill Liner | 46. Screen Connector |
| 11. Insulated Glass | 29. Exterior Sill Track | 47. Screen Bulb Weather Strip |
| 12. Rail Cladding | 30. Stile | |
| 13. Bottom Rail | 31. Cladding Connector | |
| 14. Glide Channel | 32. Primary Mtg Stile | |
| 15. Interior Sill Cover | 33. Jamb Liner | |
| 16. Interior Sill Track | 34. Jamb Liner w Interior Stop | |
| 17. Exterior Screen Track | 35. Interior Jamb Cover | |
| 18. Sill Cladding | 36. Primary Sash Interlock | |

**CLAD ULTIMATE GLIDER
 PICTURE UNIT**



**HEAD JAMB
 & SILL DETAIL**

**JAMB
 DETAIL**



NOTE: Not to scale; specifications subject to change without notice.

- | | | |
|-----------------------------------|---------------------------|-------------------------|
| 1. Head Jamb Nailing Fin/Drip Cap | 11. Rail Cladding | 21. Sill Nailing Fin |
| 2. Head Jamb | 12. Bottom Rail | 22. Exterior Sill Track |
| 3. Jamb Cladding | 13. Sash Contact Strip | 23. Sill |
| 4. Head Jamb Liner Stop W11042 | 14. Glide Channel | 24. Sill Track Base |
| 5. Header Liner | 15. Weather Strip | 25. Jamb Liner |
| 6. Foam Tape | 16. Sill Filler W8591 | 26. Interior Jamb Cover |
| 7. Rail Cladding | 17. Interior Sill Track | 27. Stile |
| 8. Top Rail | 18. Exterior Screen Track | 28. Vinyl Jamb Liner |
| 9. Sash Cladding Clip | 19. Sill Liner | 29. Jamb |
| 10. Insulated Glass | 20. Sill Cladding | 30. Jamb Nailing Fin |
| | | 31. Stile Cladding |

When ordering replacement parts specify type of unit, part number and description.

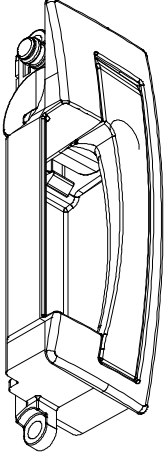
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	<p>Lock Handle Assembly</p> <p>Includes: handle housing, retainer, lock pin, bushing, extension spring, pivot as one assembly</p> <p>Also includes fasteners (11800821)</p>	<p>LH XO TP RH OX TP</p> <p>LH XO BZ RH OX BZ</p> <p>LH XO SW RH OX SW</p> <p>LH XO BS RH OX BS</p> <p>LH XO AB RH OX AB</p> <p>LH XO PC RH OX PC</p> <p>LH XO SC RH OX SC</p> <p>LH XO ORBZ RH OX ORBZ</p> <p>LH XO SN RH OX SN</p>	<p>10816160 10816170</p> <p>10816161 10816171</p> <p>10816162 10816172</p> <p>10816163 10816173</p> <p>10816164 10816174</p> <p>10816165 10816175</p> <p>10816166 10816176</p> <p>10816167 10816177</p> <p>10816168 10816178</p>

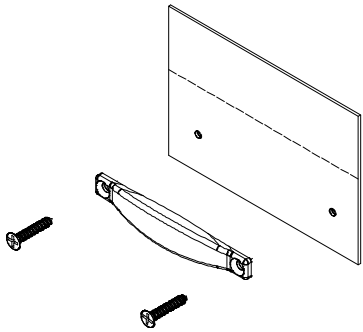
ILLUSTRATION NOT TO SCALE	DESCRIPTION HANDLE/SCREW COLOR	HANDLE	SCREW	HANDLE KIT
	<p>Secondary Sash Pull Handle</p> <p>Includes: 1 - Handle 2 - #7.7/8 A17, Full Thread Screw 1 - Handle installation template</p>	<p>TP 10816186 BZ 10816187 SW 10816188 BS 10816189 AB 10816190 PC 10816191 SC 10816192 ORBZ 10816193 SN 10816194</p>	<p>11800786 11800779 10840019 11800787 11800788 11800790 11800789 11800794 11800796</p>	<p>11851700 11851701 11851702 11851703 11851704 11851705 11851706 11851707 11851708</p>

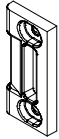
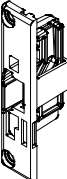
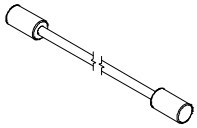
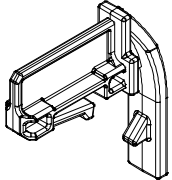
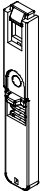
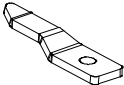
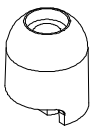
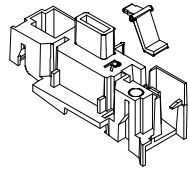
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./CO LOR	PART NO.
	Keeper <i>Includes:</i> 2 – Fasteners – 11800821	BG WH	10816185 10816184
	Latch Assembly <i>Includes Latch spring, Latch Flag, Latch Bolt, Latch Slide, Latch Housing and 2 fasteners (11800821) in one assembly</i>	XO BG OX BG XO WH OX WH	10816180 10816182 10816181 10816183
	Lock Cable Handle to Latch Frame OM Height All Unit Sizes Cord Length 3 13/16" (97)		10810016
	Latch to Latch Frame OM Height 29.500–47.499" 47.500–65.499" 65.500" and greater Cord Length 7 5/8" (193) 20 5/8" (523) 32 5/8" (828)		10810017 10810018 10810019
	Sash Retainer Bar Handle	BG	10813422
	Retainer Bar Latch <i>Includes:</i> 1 – Fastener – 11808340	BG	10500849
	Sash Retainer Bar Clip <i>Includes:</i> 1 – Fastener – 11808340	SS	11860432
	Sash Peg <i>Includes:</i> 1 – Fastener – 11807145	BK	11860284
	Sill Corner Weep Block	LH BG RH BG LH WH RH WH	11867813 11867815 11867814 11867816

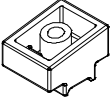
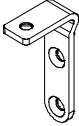
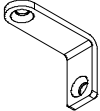
ILLUSTRATION NOT TO SCALE	DESCRIPTION	COLOR	PART NO.
	Sill End Plug <i>Includes:</i> 1 – Fastener – 11881119	Natural	10500536
	Stationary Bracket <i>Includes:</i> 3 – Fastener – Header Bracket screws 11808750	Galvanized Steel	11860431
	Sill Bracket <i>Includes:</i> 2 – Fastener – 11800551	Stainless Steel	11861171


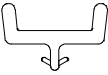
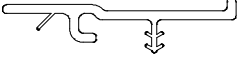


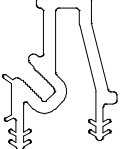
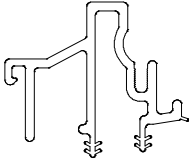
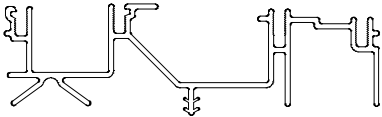


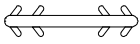
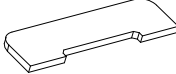
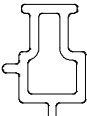

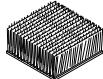
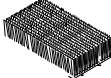

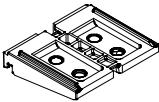



ILLUSTRATION NOT TO SCALE	DESCRIPTION	PART NO.	PART NO.																														
	<p>Header Liner V1969</p> <p>NOTE: Order Header Dust Block (11861172) with liner replacement. Order qty 2 for XOX configuration.</p> <table border="0"> <tr> <td>CN 3-0</td> <td>34 3/32"</td> <td>(866)</td> <td>15354530</td> <td>15354531</td> </tr> <tr> <td>CN 4-0</td> <td>46 3/32"</td> <td>(1171)</td> <td>15354540</td> <td>15354541</td> </tr> <tr> <td>CN 5-0</td> <td>58 3/32"</td> <td>(1475)</td> <td>15354550</td> <td>15354551</td> </tr> <tr> <td>CN 6-0</td> <td>70 3/32"</td> <td>(1780)</td> <td>15354560</td> <td>15354561</td> </tr> <tr> <td>Lineal</td> <td>120"</td> <td>(3048)</td> <td>15354598</td> <td>15354599</td> </tr> </table>	CN 3-0	34 3/32"	(866)	15354530	15354531	CN 4-0	46 3/32"	(1171)	15354540	15354541	CN 5-0	58 3/32"	(1475)	15354550	15354551	CN 6-0	70 3/32"	(1780)	15354560	15354561	Lineal	120"	(3048)	15354598	15354599	BG	WH					
CN 3-0	34 3/32"	(866)	15354530	15354531																													
CN 4-0	46 3/32"	(1171)	15354540	15354541																													
CN 5-0	58 3/32"	(1475)	15354550	15354551																													
CN 6-0	70 3/32"	(1780)	15354560	15354561																													
Lineal	120"	(3048)	15354598	15354599																													
	<p>Glide Channel V2009</p> <table border="0"> <tr> <td>Lineal</td> <td>5"</td> <td>(127)</td> <td>Natural</td> <td>15221201</td> </tr> </table>	Lineal	5"	(127)	Natural	15221201	Natural	15221201																									
Lineal	5"	(127)	Natural	15221201																													
	<p>Primary Sash Interlock V2016</p> <p>NOTE: Order by CN or RO of unit to receive correct fabrication. Lineal length available by PN</p> <table border="0"> <tr> <td>Lineal</td> <td>76"</td> <td>(1930)</td> <td>15354377</td> <td>15354376</td> </tr> </table>	Lineal	76"	(1930)	15354377	15354376	BG	WH																									
Lineal	76"	(1930)	15354377	15354376																													
	<p>Secondary Sash Interlock V2017</p> <table border="0"> <tr> <td>CN 2-0</td> <td>20 1/4"</td> <td>(514)</td> <td>15914120</td> <td></td> </tr> <tr> <td>CN 3-0</td> <td>32 1/4"</td> <td>(819)</td> <td>15914130</td> <td></td> </tr> <tr> <td>CN 3-6</td> <td>38 1/4"</td> <td>(972)</td> <td>15914136</td> <td></td> </tr> <tr> <td>CN 4-0</td> <td>44 1/4"</td> <td>(1129)</td> <td>15914140</td> <td></td> </tr> <tr> <td>CN 5-0</td> <td>56 1/4"</td> <td>(1429)</td> <td>15914150</td> <td></td> </tr> <tr> <td>Lineal</td> <td>76"</td> <td>(1930)</td> <td>15914199</td> <td></td> </tr> </table>	CN 2-0	20 1/4"	(514)	15914120		CN 3-0	32 1/4"	(819)	15914130		CN 3-6	38 1/4"	(972)	15914136		CN 4-0	44 1/4"	(1129)	15914140		CN 5-0	56 1/4"	(1429)	15914150		Lineal	76"	(1930)	15914199		BG	
CN 2-0	20 1/4"	(514)	15914120																														
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	<p>Interior Sill Cover V2038</p> <table border="0"> <tr> <td>CN 3-0</td> <td>15 3/16"</td> <td>(386)</td> <td>15354430</td> <td>15354431</td> </tr> <tr> <td>CN 4-0</td> <td>21 3/16"</td> <td>(538)</td> <td>15354440</td> <td>15354441</td> </tr> <tr> <td>CN 5-0</td> <td>27 3/16"</td> <td>(690)</td> <td>15354450</td> <td>15354451</td> </tr> <tr> <td>CN 6-0</td> <td>33 3/16"</td> <td>(843)</td> <td>15354460</td> <td>15354461</td> </tr> <tr> <td>Lineal</td> <td>120"</td> <td>(3048)</td> <td>15354498</td> <td>15354499</td> </tr> </table>	CN 3-0	15 3/16"	(386)	15354430	15354431	CN 4-0	21 3/16"	(538)	15354440	15354441	CN 5-0	27 3/16"	(690)	15354450	15354451	CN 6-0	33 3/16"	(843)	15354460	15354461	Lineal	120"	(3048)	15354498	15354499	BG	WH					
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	<p>Interior Sill Track V2039</p> <table border="0"> <tr> <td>CN 3-0</td> <td>32 21/32"</td> <td>(829)</td> <td>15914230</td> <td>15914231</td> </tr> <tr> <td>CN 4-0</td> <td>44 21/32"</td> <td>(1134)</td> <td>15914240</td> <td>15914241</td> </tr> <tr> <td>CN 5-0</td> <td>56 21/32"</td> <td>(1439)</td> <td>15914250</td> <td>15914251</td> </tr> <tr> <td>CN 6-0</td> <td>68 21/32"</td> <td>(1744)</td> <td>15914260</td> <td>15914261</td> </tr> <tr> <td>Lineal</td> <td>120"</td> <td>(3048)</td> <td>15914298</td> <td>15914299</td> </tr> </table>	CN 3-0	32 21/32"	(829)	15914230	15914231	CN 4-0	44 21/32"	(1134)	15914240	15914241	CN 5-0	56 21/32"	(1439)	15914250	15914251	CN 6-0	68 21/32"	(1744)	15914260	15914261	Lineal	120"	(3048)	15914298	15914299	BG	WH					
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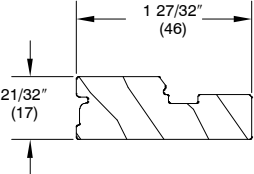
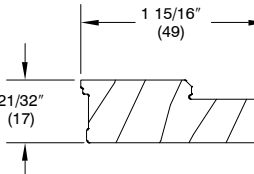
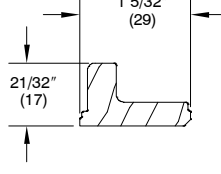
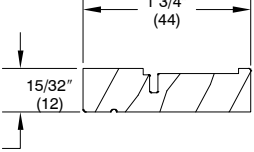
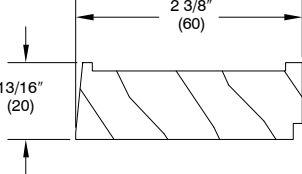
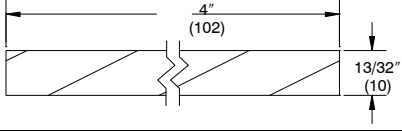
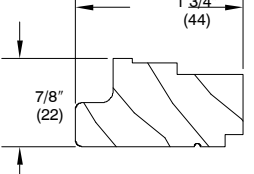
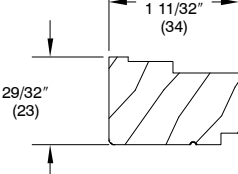
ILLUSTRATION NOT TO SCALE	DESCRIPTION	COLOR PART NO	COLOR PART NO																														
	<p>Exterior Sill Track XO, OX, XX V2041</p> <p>NOTE: Also order meeting stile seal assembly (10817203) when replacing sill track.</p> <p style="text-align: center;">Lineal 120" (3048)</p> <p>NOTE: Order by CN or RO of unit to receive correct fabrication. Lineal length available by PN</p>	<p>BG</p> <p>15914398</p>	<p>WH</p> <p>15914399</p>																														
	<p>Jamb Liner V2040</p> <p>NOTE: Also order foam hardware gasket (10500510) when jamb liner is replaced.</p> <table border="0" style="width: 100%;"> <tr> <td style="text-align: right;">CN 2-0</td> <td style="text-align: center;">20 1/16"</td> <td style="text-align: right;">(510)</td> <td style="text-align: left;">15354220</td> <td style="text-align: left;">15354221</td> </tr> <tr> <td style="text-align: right;">CN 3-0</td> <td style="text-align: center;">32 1/16"</td> <td style="text-align: right;">(814)</td> <td style="text-align: left;">15354230</td> <td style="text-align: left;">15354231</td> </tr> <tr> <td style="text-align: right;">CN 3-6</td> <td style="text-align: center;">38 1/16"</td> <td style="text-align: right;">(967)</td> <td style="text-align: left;">15354236</td> <td style="text-align: left;">15354237</td> </tr> <tr> <td style="text-align: right;">CN 4-0</td> <td style="text-align: center;">44 1/16"</td> <td style="text-align: right;">(1119)</td> <td style="text-align: left;">15354240</td> <td style="text-align: left;">15354241</td> </tr> <tr> <td style="text-align: right;">CN 5-0</td> <td style="text-align: center;">56 1/16"</td> <td style="text-align: right;">(1424)</td> <td style="text-align: left;">15354250</td> <td style="text-align: left;">15354251</td> </tr> <tr> <td style="text-align: right;">Lineal</td> <td style="text-align: center;">76"</td> <td style="text-align: right;">(1930)</td> <td style="text-align: left;">15354276</td> <td style="text-align: left;">15354277</td> </tr> </table>	CN 2-0	20 1/16"	(510)	15354220	15354221	CN 3-0	32 1/16"	(814)	15354230	15354231	CN 3-6	38 1/16"	(967)	15354236	15354237	CN 4-0	44 1/16"	(1119)	15354240	15354241	CN 5-0	56 1/16"	(1424)	15354250	15354251	Lineal	76"	(1930)	15354276	15354277	<p>BG</p>	<p>WH</p>
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Lineal	76"	(1930)	15354276	15354277																													
	<p>Sash Stop V784</p> <p style="text-align: center;">3/4" – XO, OX (order qty 2) 1 3/4" – XOX</p>	<p>BG</p> <p>10500882 10500524</p>	<p>WH</p> <p>10500881 10500523</p>																														
	<p>Contact Strip V943</p> <table border="0" style="width: 100%;"> <tr> <td style="text-align: right;">CN 5-0</td> <td style="text-align: center;">56 1/14"</td> <td style="text-align: right;">(1429)</td> <td style="text-align: left;">15359050</td> </tr> <tr> <td style="text-align: right;">Lineal</td> <td style="text-align: center;">100 1/2"</td> <td style="text-align: right;">(2553)</td> <td style="text-align: left;">15351299</td> </tr> </table>	CN 5-0	56 1/14"	(1429)	15359050	Lineal	100 1/2"	(2553)	15351299	<p>BG</p>																							
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	<p>Connecting Barb V803</p> <p style="text-align: center;">Lineal 6" (152)</p>	<p>BG</p> <p>15812998</p>																															
	<p>Foam Hardware Gasket</p>	<p>BG</p> <p>10500510</p>																															
	<p>Sash Retainer Bar V2048</p> <table border="0" style="width: 100%;"> <tr> <td style="text-align: right;">CN 3-0</td> <td style="text-align: center;">13 3/4"</td> <td style="text-align: right;">(413)</td> <td style="text-align: left;">15354630</td> </tr> <tr> <td style="text-align: right;">CN 4-0</td> <td style="text-align: center;">19 3/4"</td> <td style="text-align: right;">(502)</td> <td style="text-align: left;">15354640</td> </tr> <tr> <td style="text-align: right;">CN 5-0</td> <td style="text-align: center;">25 3/4"</td> <td style="text-align: right;">(654)</td> <td style="text-align: left;">15354650</td> </tr> <tr> <td style="text-align: right;">CN 6-0</td> <td style="text-align: center;">31 3/4"</td> <td style="text-align: right;">(806)</td> <td style="text-align: left;">15354660</td> </tr> <tr> <td style="text-align: right;">Lineal</td> <td style="text-align: center;">76"</td> <td style="text-align: right;">(1930)</td> <td style="text-align: left;">15354676</td> </tr> </table>	CN 3-0	13 3/4"	(413)	15354630	CN 4-0	19 3/4"	(502)	15354640	CN 5-0	25 3/4"	(654)	15354650	CN 6-0	31 3/4"	(806)	15354660	Lineal	76"	(1930)	15354676	<p>BG</p>											
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When ordering replacement weather strip specify quantity, color, part number and description.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	Color/Part Number	Color/Part Number	Color/Part Number
	Head/Sill Frame Weather Strip V147 CN 3-0 17 1/4" (438) CN 4-0 23 1/4" (591) CN 5-0 29 1/4" (743) CN 6-0 35 1/4" (895)	BG	WH	
	Jamb Frame Weather Strip V147 CN 2-0 20 5/8" (524) CN 3-0 32 5/8" (829) CN 3-6 38 5/8" (981) CN 4-0 44 5/8" (1133) CN 5-0 56 5/8" (1438) *Lineal 150" (3810)	BG	WH	BK
	*NOTE: To receive correct fabrication, order CN 6-0 by RO or length, 68 5/8".			
	Cover Frame Weather Strip V147 CN 3-0 15 1/8" (384) CN 4-0 21 1/8" (537) CN 5-0 27 1/8" (689) CN 6-0 33 1/8" (841)	BG	WH	BK
	Header Dust Block 1 1/8" x 1 1/8" x 1/2"	GRAY	11869828	
	Sill Dust Block 1 5/8" x 7/8" x 3/8"	GRAY	11869823	
	Meeting Stile Seal Assembly XO, OX, XX, O Includes: 1 - Fastener - 11808100	BG	10817203	
	Meeting Stile Sill Block, XOX Includes fasteners (11808580) NOTE: Order 1 sill dust block with a meeting stile sill block replacement	BG	11861172	
	Foam Tape 150' Roll	Gray	11406218	
	Clutch Pocket Plug 7/8" x 11/16" x 5/8"	WH	10500504	
	Dust Block Screen Sill 5/16" x 1 1/8"	GRAY	11869854	

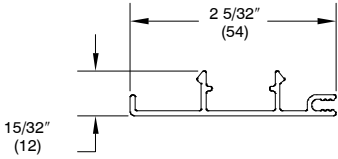
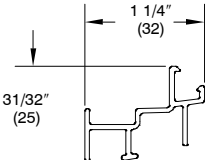
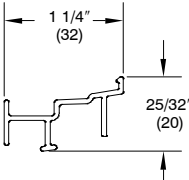
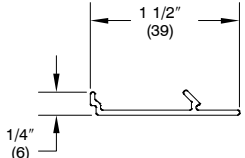
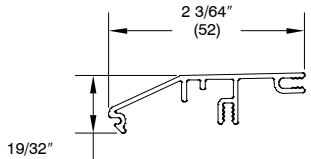
When ordering replacement wood parts specify:

1. profile number;
2. call number or rough opening;
3. length;
4. LH or RH operation (if applicable)
5. type of product;
6. finish.

ILLUSTRATION NOT TO SCALE	DESCRIPTION
	Jamb Cover XO, OX, XX Picture W10752
	Head Jamb Stop Picture W11042
	Head Jamb Stop XO, OX, XOX, XX W10933
	Sill Liner W2531
	Sill Filler Picture W8591
	Header Jamb to Sill Filler Horizontal Mullion W7053
	Jamb Liner with Interior Stop W10917
	Jamb Liner W2533

When ordering replacement aluminum parts specify:

1. profile number;
2. call number or rough opening;
3. length;
4. LH or RH operation (if applicable)
5. type of product;
6. finish.

ILLUSTRATION NOT TO SCALE	DESCRIPTION
	Frame Clad Cover XO, OX, XX, XOX A2013
	Exterior Screen Track XO/OX, XOX, Picture A2068
	Exterior Screen Track XX A2072
	Cladding Cover XX A1929
	Sill Cover XO, OX, XOX A2008

ORDERING REPLACEMENT SASH FOR ULTIMATE CLAD GLIDER

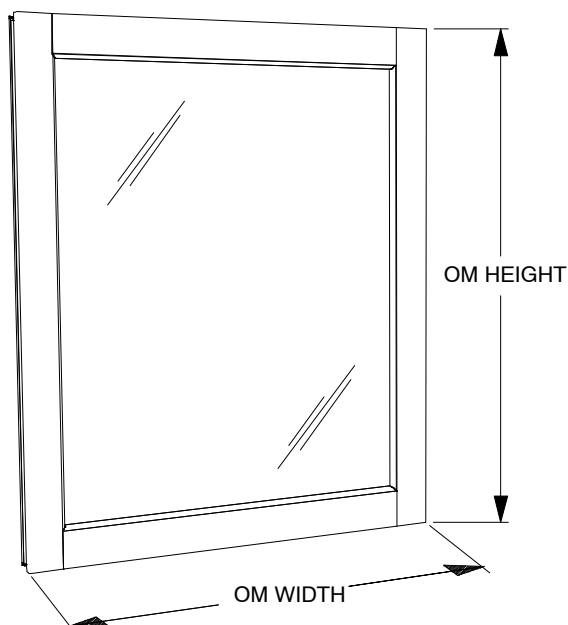
When ordering replacement sash specify:

1. product
2. size (call number or outside measurement (OM) of sash);
3. type and operation OX/XO, XOX, XXR or XXL, O
4. glazing;
5. finish.
6. sticking (see illustration).
 - a. ogee
 - b. square

ORDERING REPLACEMENT SASH FOR ULTIMATE CLAD GLIDER PICTURE UNITS

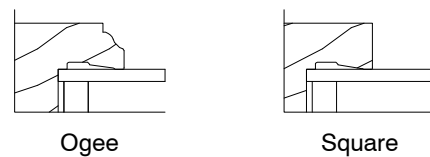
When ordering replacement sash specify:

1. size (call number or OM of sash)
2. glazing;
3. finish.
4. sticking (see illustration).
 - a. ogee
 - b. square



**Clad Stationary Sash
Exterior View**

**Sticking Profiles
Standard**



Aluminum screens are standard with color to match the exterior and charcoal colored fiberglass 18 x 16 screen mesh. Aluminum mesh is available as an option in High Transparency, Silver Gray Fiberglass, Charcoal Aluminum, Black Aluminum, Bright Aluminum, and Bright Bronze. XO/OX and XOX standard screens cover the active sash opening, XX screens cover the entire window opening as standard. Determine the outside measurement of the existing screen. Find the sizes that correspond to the width and height indicated on the following charts. Surrounds are available in all standard and select colors.

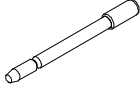


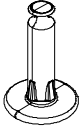

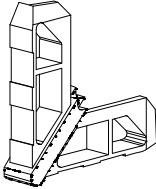
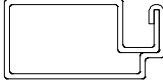

When ordering replacement screen specify:

1. Size of the screen by using the conversion charts below or measure the existing unit. The daylight opening is the measurement of the visible glass.
2. handing, XO, OX, XXL, XXR
3. color;
4. mesh type (if other than standard).

NOTE: Ultimate Glider screens are specific to the type of glider and handing (XO, OX, XXL, XXR). They are not interchangeable. To convert from an active screen on an XX glider to a full dual screen, both screens must be ordered independently.

Screen Sizes for Ultimate Glider 02-28-2011 to present Daylight Opening to OM of Active Screen							
Daylight Width (of primary sash) + 3 7/8" = OM Width of Screen							
XX Primary Screen (in front of primary sash) Daylight Width of Primary Sash + 3 9/32" = OM Width of Primary Screen							
XX Secondary Screen (in front of secondary sash) Daylight Width of Secondary Sash + 3 7/8" = OM Width of Secondary Screen							
XO, OX, XOX, XX Daylight Height + 4 17/32" = OM Height of Screen							
XO, OX, XOX Width		XX Primary Width		XX Secondary Width		XO, OX, XX, XOX Height	
Size	OM - Width	Size	OM - Height	Size	OM - Width	Size	OM - Height
3-0	17 5/32" (436)	30	16 9/16" (421)	3-0	17 5/32" (421)	1-6	15 1/4" (387)
3-6	20 5/32" (512)	36	19 9/16" (497)	3-6	20 5/32" (512)	2-0	21 1/4" (539)
4-0	23 5/32" (588)	40	22 9/16" (573)	4-0	23 5/32" (588)	2-6	27 1/4" (692)
4-6	26 5/32" (664)	46	25 9/16" (649)	4-6	26 5/32" (664)	3-0	33 1/4" (844)
5-0	29 5/32" (740)	50	28 9/16" (726)	5-0	29 5/32" (740)	3-6	39 1/4" (997)
5-6	32 5/32" (817)	56	31 9/16" (802)	5-6	32 5/32" (817)	4-0	45 1/4" (1149)
6-0	35 5/32" (893)	60	34 9/16" (878)	6-0	35 5/32" (893)	4-6	51 1/4" (1301)
						5-0	57 1/4" (1454)
						5-6	63 1/4" (1606)
						6-0	69 1/4" (1759)

When ordering replacement parts specify part number and quantity.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	COLOR	PART NO.
	Screen Plunger	Mill Finish	05070315
	Spring, Plunger		05070421
	Screen Plunger Cap	Black	05070308
	Screen Glide	BK	11040341
	Screen Weather Strip V113 Lineal 76" (3810)	BG WH BK	15619698 15620498 15620598
	Corner Key, Screen MISC 051	SW BZ PB/TP BN CL EG	11867875 11867862 11867863 11867864 11867866 11867868
	Screen Surround, Aluminum Profile A135 Available in 150" (3810) length	SW BZ PB BN EG	18801120 15231399 15231150 15231499 15230199
	Dust Block XX configuration half Screen Specify lineal feet needed	Gray	11869855

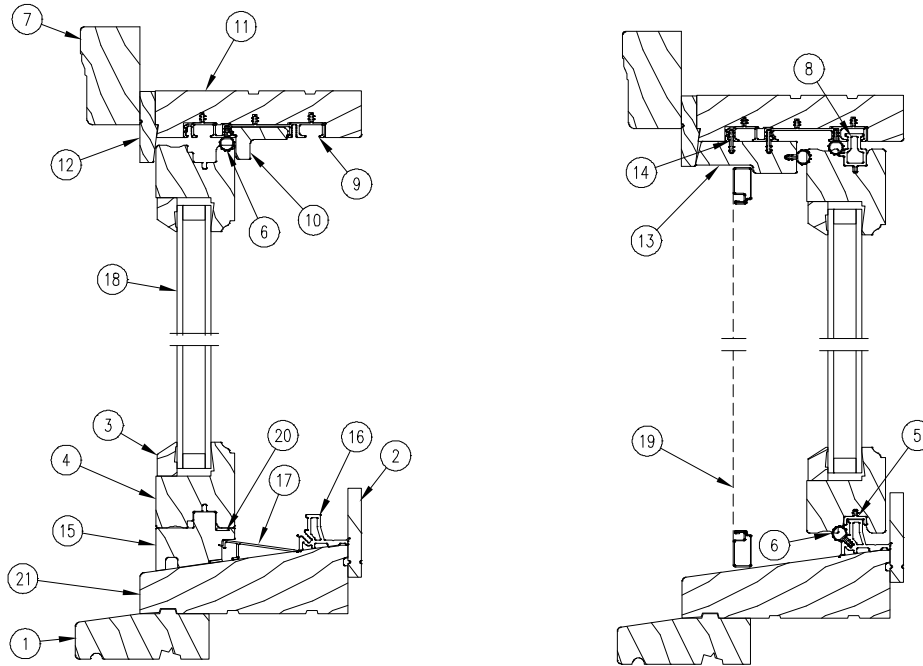
Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use. When ordering replacement combinations and/or inserts determine the outside measurement of the existing items or use the following conversions. Use the following charts based on daylight openings to determine combination size and component sizes. Aluminum surrounds on combinations are available in bronze, stone white, brown, pebble gray and evergreen. Charcoal aluminum wire screen is standard.

When ordering replacement combinations specify:

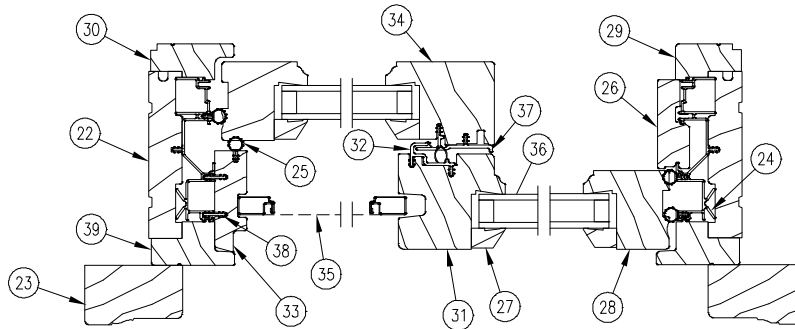
1. size of the combination by using the conversion charts below or measure the existing unit.
2. operation:OX, XO, XXL, XXR or triple sash
3. color; mesh type (if other than standard); glass type.

Combination Sizes for Ultimate Glider 02-28-2011 to present Daylight Opening to OM of Combination							
* NOTE: Daylight opening is the measurement of the visible glass.							
XO, OX, XX Daylight Width of Primary + Daylight Width of Secondary + 6 15/16" = OM Width of Combination							
XOX Daylight Width of Primary Sash 1 + Daylight Width of Secondary + Daylight Width of Primary 2 Sash +9 3/8" = OM Width of Combination							
XO, OX, XOX, XX Daylight Height + 4 5/8" = OM Height of Combination							
Combination				Individual Panels			
XO, OX, XX OM Width of Combination		All OM Height of Combination XO, OX, XX, XOX		Stationary Panel XO, OX, XX OM Width	Operator Panel OM Width XO, OX, XX	Screen Panel OM Width XO, OX, XX	All Panels OM Height XO, OX, XX, XOX
Size	Width	Size	Height	Width	Width	Width	Height
3-0	33 15/32"(850)	1-6	15 11/32"(390)	16 1/32"(407)	14 31/32"(380)	14 31/32"(380)	12 15/32"(317)
3-6	39 15/32"(1003)	2-0	21 11/32"(542)	19 1/32"(484)	17 31/32"(457)	17 31/32"(457)	18 15/32"(469)
4-0	45 15/32"(1155)	2-6	27 11/32"(695)	22 1/32"(560)	20 31/32"(533)	20 31/32"(533)	24 15/32"(622)
4-6	51 15/32"(1308)	3-0	33 11/32"(847)	25 1/32"(636)	23 31/32"(609)	23 31/32"(609)	30 15/32"(774)
5-0	57 15/32"(1460)	3-6	39 11/32"(1000)	28 1/32"(712)	26 31/32"(685)	26 31/32"(685)	36 15/32"(927)
5-6	63 15/32"(1612)	4-0	45 11/32"(1152)	31 1/32"(788)	29 31/32"(761)	29 31/32"(761)	42 15/32"(1079)
6-0	69 15/32"(1765)	4-6	51 11/32"(1304)	34 1/32"(865)	32 31/32"(838)	32 31/32"(838)	48 15/32"(1231)
		5-0	57 11/32"(1457)				54 15/32"(1384)
		5-6	63 11/32"(1609)				60 15/32"(1536)
		6-0	69 11/32"(1762)				66 15/32"(1689)
XOX Width of Combination				Stationary Panel XOX OM Width	Operator Panel OM XOX	Screen Panel OM XOX	
CN	OM Width			Width	Width	Width	
6-0	69 15/32"(1765)			37 1/32"(941)	14 31/32"(380)	14 31/32"(380)	
7-0	81 15/32"(2070)			43 1/32"(1093)	17 31/32"(457)	17 31/32"(457)	
8-0	93 15/32"(2374)			49 1/32"(1245)	20 31/32"(533)	20 31/32"(533)	
9-0	105 15/32"(2679)			55 1/32"(1398)	23 31/32"(609)	23 31/32"(609)	
10-0	117 15/32"(2984)			61 1/32"(1550)	26 31/32"(685)	26 31/32"(685)	

**WOOD ULTIMATE GLIDER
 XO, OX**



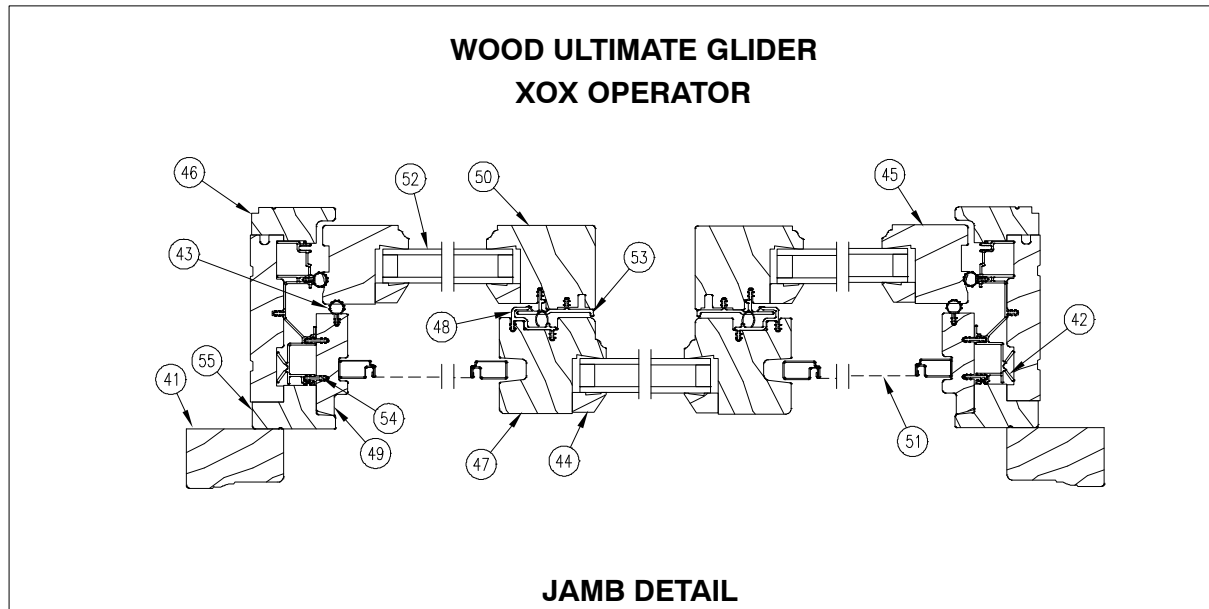
HEAD JAMB & SILL DETAIL



JAMB DETAIL

NOTE: Not to scale; specifications subject to change without notice.

- | | | |
|-------------------------------------|------------------------------------|----------------------------------|
| 1. Subsill | 19. Screen | 37. Primary Sash Interlock V2071 |
| 2. Interior Sill Liner W2146 | 20. Foam Tape | 38. Connecting Barb V803 |
| 3. Glazing Bead | 21. Sill | 39. Jamb Blind Stop |
| 4. Rail | 22. jamb | |
| 5. Glide Channel | 23. Brick Mould Casing | |
| 6. Frame Weather Strip | 24. Jamb Liner | |
| 7. Brick Mould Casing | 25. Frame Weather Strip | |
| 8. Sash Retainer Bar | 26. Interior Jamb Cover W10752 | |
| 9. Header Liner | 27. Glazing Bead | |
| 10. Head Jamb Stop | 28. Stile | |
| 11. Head Jamb | 29. Interior Jamb Liner | |
| 12. Top Blind stop | 30. Jamb Liner with Interior Stop | |
| 13. Exterior Head jamb Cover W11097 | 31. Secondary Meeting Stile | |
| 14. Connecting Barb | 32. Secondary Sash Interlock V2064 | |
| 15. Leveling Block W11319 | 33. Exterior jamb Cover W11181 | |
| 16. Sill Track | 34. Primary Meeting Stile | |
| 17. Interior Sill Cover | 35. Screen | |
| 18. Glass | 36. Glass | |

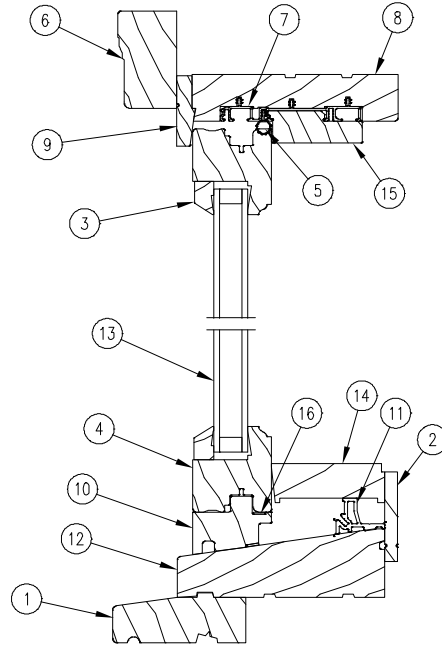


NOTE: Not to scale; specifications subject to change without notice.

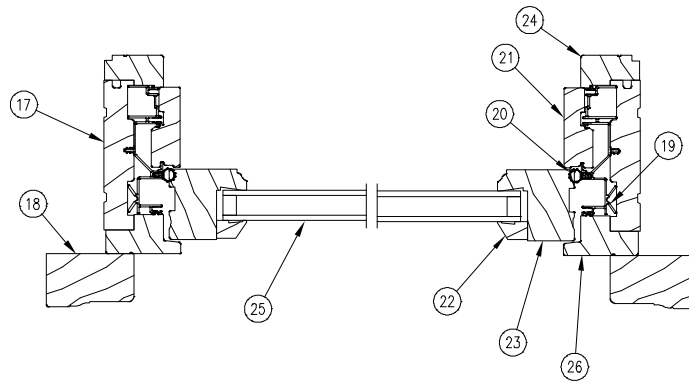
- | | | | |
|-----|-------------------------------|-----|------------------------|
| 41. | Brick Mould Casing | 51. | Screen |
| 42. | Jamb Liner | 52. | Glass |
| 43. | Frame Weather Strip | 53. | Primary Sash Interlock |
| 44. | Glazing Bead | 54. | Connecting Barb |
| 45. | Stile | 55. | Jamb Blind Stop |
| 46. | Jamb Liner with Interior Stop | | |
| 47. | Secondary Meeting Stile | | |
| 48. | Secondary Sash Interlock | | |
| 49. | Exterior Jamb Cover | | |
| 50. | Primary Meeting Stile | | |

**WOOD ULTIMATE GLIDER
 PICTURE UNIT**

**HEAD JAMB
 & SILL DETAIL**



**JAMB
 DETAIL**



NOTE: Not to scale; specifications subject to change without notice.

- | | | |
|---------------------------|-------------------------|--------------------------------|
| 1. Subsill | 11. Sill Track | 21. Interior Jamb Cover W10752 |
| 2. Sill Liner | 12. Sill | 22. Glazing Bead |
| 3. Glazing Bead | 13. Glass | 23. Stile |
| 4. Rail | 14. Sill Filler | 24. Interior Jamb Liner W2127 |
| 5. Frame Weather Strip | 15. Head Jamb Stop | 25. Glass |
| 6. Brick Mould Casing | 16. Foam Tape | 26. Jamb Blind Stop |
| 7. Header Liner | 17. Jamb | |
| 8. Head Jamb | 18. Brick Mould Casing | |
| 9. Top Blind Stop | 19. Jamb Liner | |
| 10. Leveling Block W11319 | 20. Frame Weather Strip | |

When ordering replacement parts specify type of unit, part number and description.

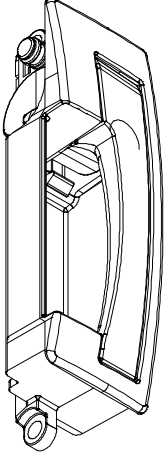
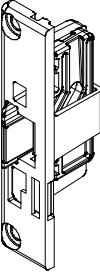
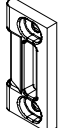
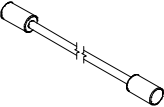
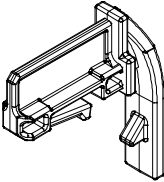
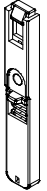
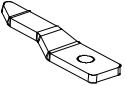
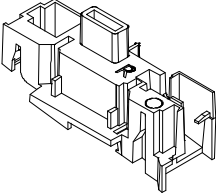
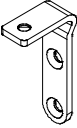
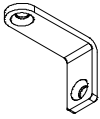
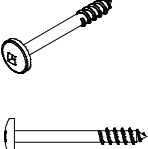
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	<p>Lock Handle Assembly Includes handle housing, retainer, lock pin, bushing, extension spring, pivot as one assembly. Includes fasteners (11800821)</p>	<p>LH XO TP RH OX TP</p> <p>LH XO BZ RH OX BZ</p> <p>LH XO SW RH OX SW</p> <p>LH XO BS RH OX BS</p> <p>LH XO AB RH OX AB</p> <p>LH XO PC RH OX PC</p> <p>LH XO SC RH OX SC</p> <p>LH XO ORBZ RH OX ORBZ</p> <p>LH XO SN RH OX SN</p>	<p>10816160 10816170</p> <p>10816161 10816171</p> <p>10816162 10816172</p> <p>10816163 10816173</p> <p>10816164 10816174</p> <p>10816165 10816175</p> <p>10816166 10816176</p> <p>10816167 10816177</p> <p>10816168 10816178</p>
	<p>Latch Assembly <i>Includes Latch spring, Latch Flag, Latch Bolt, Latch Slide, Latch Housing and 2 fasteners (11800821) in one assembly</i></p>	<p>XO BG OX BG</p> <p>XO WH OX WH</p>	<p>10816180 10816182</p> <p>10816181 10816183</p>
	<p>Keeper <i>Includes: 2 - Fasteners - 11800821</i></p>	<p>BG WH</p>	<p>10816185 10816184</p>

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Lock Cable Handle to Latch Frame OM Height All Unit Sizes Cord Length 3 13/16" (97)		10810016
	Latch to Latch Frame OM Height 30.063–48.062" 48.063–66.062" 66.063" and greater Cord Length 7 5/8" (193) 20 5/8" (523) 32 5/8" (828)		10810017 10810018 10810019
	Sash Retainer Bar Handle	BG	10813422
	Retainer Bar Latch <i>Includes:</i> 1 – Fastener – 11808340	BG	10500849
	Sash Retainer Bar Clip <i>Includes:</i> 1 – Fastener – 11808340	SS	11860432
	Sill Corner Weep Block	OX, O LH BG* XO, O RH BG* OX, O LH WH* XO, O RH WH*	11867813 11867815 11867814 11867816
	Header Stationary Bracket <i>Includes:</i> 3 – Fastener – 11808750	Galvanized Steel	11860431
	Sill Bracket <i>Includes:</i> 2 – Fastener – 11800551	Stainless Steel	11861171
	Subsill Screw #8x1 3/8" type A #2 Square Drive recess Pan Head, thread forming, self tapping, 1/3 Thread	Black	11881376

*2 needed per O configuration, 1 needed per XO/OX configuration

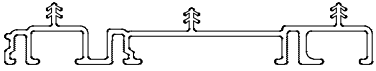
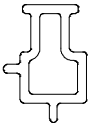
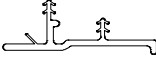
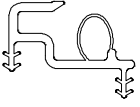

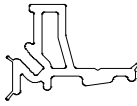
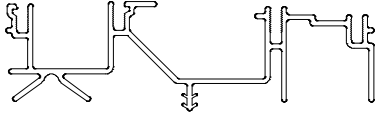
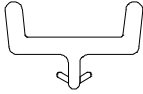
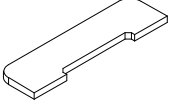
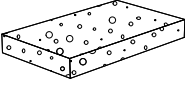


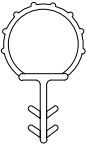
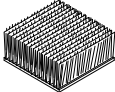
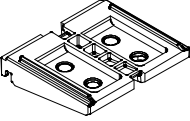
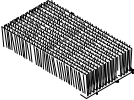

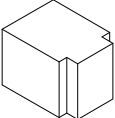
ILLUSTRATION NOT TO SCALE	DESCRIPTION	PART NO.	PART NO.																									
	<p>Header Liner V1969</p> <p>NOTE: Order Header Dust Block (11861172) with liner replacement. Order qty 2 for XOX configuration</p> <table border="0"> <tr> <td>CN 3-0</td> <td>32 25/32"</td> <td>(833)</td> </tr> <tr> <td>CN 4-0</td> <td>44 25/32"</td> <td>(1137)</td> </tr> <tr> <td>CN 5-0</td> <td>56 25/32"</td> <td>(1442)</td> </tr> <tr> <td>CN 6-0</td> <td>68 25/32"</td> <td>(1747)</td> </tr> <tr> <td>Lineal</td> <td>120"</td> <td>(3048)</td> </tr> </table>	CN 3-0	32 25/32"	(833)	CN 4-0	44 25/32"	(1137)	CN 5-0	56 25/32"	(1442)	CN 6-0	68 25/32"	(1747)	Lineal	120"	(3048)	<p>BG</p> <table border="0"> <tr> <td>15355430</td> </tr> <tr> <td>15355440</td> </tr> <tr> <td>15355450</td> </tr> <tr> <td>15355460</td> </tr> <tr> <td>15354598</td> </tr> </table>	15355430	15355440	15355450	15355460	15354598	<p>WH</p> <table border="0"> <tr> <td>15355431</td> </tr> <tr> <td>15355441</td> </tr> <tr> <td>15355451</td> </tr> <tr> <td>15355461</td> </tr> <tr> <td>15354599</td> </tr> </table>	15355431	15355441	15355451	15355461	15354599
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	<p>Sash Retainer Bar V2048</p> <table border="0"> <tr> <td>CN 3-0</td> <td>13 3/4"</td> <td>(413)</td> </tr> <tr> <td>CN 4-0</td> <td>19 3/4"</td> <td>(502)</td> </tr> <tr> <td>CN 5-0</td> <td>25 3/4"</td> <td>(654)</td> </tr> <tr> <td>CN 6-0</td> <td>31 3/4"</td> <td>(806)</td> </tr> <tr> <td>Lineal</td> <td>76"</td> <td>(1930)</td> </tr> </table>	CN 3-0	13 3/4"	(413)	CN 4-0	19 3/4"	(502)	CN 5-0	25 3/4"	(654)	CN 6-0	31 3/4"	(806)	Lineal	76"	(1930)	<p>BG</p> <table border="0"> <tr> <td>15354630</td> </tr> <tr> <td>15354640</td> </tr> <tr> <td>15354650</td> </tr> <tr> <td>15354660</td> </tr> <tr> <td>15354676</td> </tr> </table>	15354630	15354640	15354650	15354660	15354676						
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	<p>Primary Sash Interlock V2071</p> <p>NOTE: Order by CN or RO of unit to receive correct fabrication. Lineal length available by PN</p> <table border="0"> <tr> <td>Lineal</td> <td>76"</td> <td>(1930)</td> </tr> </table>	Lineal	76"	(1930)	<p>15354977</p>	<p>15354976</p>																						
Lineal	76"	(1930)																										
	<p>Secondary Sash Interlock V2064</p> <table border="0"> <tr> <td>CN 2-0</td> <td>20 1/4"</td> <td>(514)</td> </tr> <tr> <td>CN 3-0</td> <td>32 1/4"</td> <td>(819)</td> </tr> <tr> <td>CN 3-6</td> <td>38 1/4"</td> <td>(972)</td> </tr> <tr> <td>CN 4-0</td> <td>44 1/4"</td> <td>(1129)</td> </tr> <tr> <td>CN 5-0</td> <td>56 1/4"</td> <td>(1429)</td> </tr> <tr> <td>Lineal</td> <td>76"</td> <td>(1930)</td> </tr> </table>	CN 2-0	20 1/4"	(514)	CN 3-0	32 1/4"	(819)	CN 3-6	38 1/4"	(972)	CN 4-0	44 1/4"	(1129)	CN 5-0	56 1/4"	(1429)	Lineal	76"	(1930)	<p>BG</p> <table border="0"> <tr> <td>15914520</td> </tr> <tr> <td>15914530</td> </tr> <tr> <td>15914536</td> </tr> <tr> <td>15914540</td> </tr> <tr> <td>15914550</td> </tr> <tr> <td>15914576</td> </tr> </table>	15914520	15914530	15914536	15914540	15914550	15914576		
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	<p>Interior Sill Cover V2038</p> <table border="0"> <tr> <td>CN 3-0</td> <td>15 3/16"</td> <td>(386)</td> </tr> <tr> <td>CN 4-0</td> <td>21 3/16"</td> <td>(538)</td> </tr> <tr> <td>CN 5-0</td> <td>27 3/16"</td> <td>(690)</td> </tr> <tr> <td>CN 6-0</td> <td>33 3/16"</td> <td>(843)</td> </tr> <tr> <td>Lineal</td> <td>120"</td> <td>(3048)</td> </tr> </table>	CN 3-0	15 3/16"	(386)	CN 4-0	21 3/16"	(538)	CN 5-0	27 3/16"	(690)	CN 6-0	33 3/16"	(843)	Lineal	120"	(3048)	<p>BG</p> <table border="0"> <tr> <td>15354430</td> </tr> <tr> <td>15354140</td> </tr> <tr> <td>15354150</td> </tr> <tr> <td>15354160</td> </tr> <tr> <td>15354498</td> </tr> </table>	15354430	15354140	15354150	15354160	15354498	<p>WH</p> <table border="0"> <tr> <td>15354431</td> </tr> <tr> <td>15354441</td> </tr> <tr> <td>15354451</td> </tr> <tr> <td>15354461</td> </tr> <tr> <td>15354499</td> </tr> </table>	15354431	15354441	15354451	15354461	15354499
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	<p>Interior Sill Track V2088</p> <p>NOTE: Order replacement screws with sill track, (WH 11808580) (BG 11808581)</p> <table border="0"> <tr> <td>CN 3-0</td> <td>32 19/32"</td> <td>(828)</td> </tr> <tr> <td>CN 4-0</td> <td>44 19/32"</td> <td>(1133)</td> </tr> <tr> <td>CN 5-0</td> <td>56 19/32"</td> <td>(1438)</td> </tr> <tr> <td>CN 6-0</td> <td>68 19/32"</td> <td>(1742)</td> </tr> <tr> <td>Lineal</td> <td>120"</td> <td>(3048)</td> </tr> </table>	CN 3-0	32 19/32"	(828)	CN 4-0	44 19/32"	(1133)	CN 5-0	56 19/32"	(1438)	CN 6-0	68 19/32"	(1742)	Lineal	120"	(3048)	<p>BG</p> <table border="0"> <tr> <td>15914430</td> </tr> <tr> <td>15914440</td> </tr> <tr> <td>15914450</td> </tr> <tr> <td>15914460</td> </tr> <tr> <td>15914498</td> </tr> </table>	15914430	15914440	15914450	15914460	15914498	<p>WH</p> <table border="0"> <tr> <td>15914431</td> </tr> <tr> <td>15914441</td> </tr> <tr> <td>15914451</td> </tr> <tr> <td>15914461</td> </tr> <tr> <td>15914499</td> </tr> </table>	15914431	15914441	15914451	15914461	15914499
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ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER COLOR	PART NO.																		
 <p>NOTE: Order 1 sill track gasket (10500773WH) or (10500772 BG) and 1 Foam Hardware Gasket (10500510) with left hand or right hand liner replacement.</p> <p>NOTE: Order 1 Foam Hardware Gasket with stationary liner replacement.</p>	<p>Jamb Liner – Operator Left Side XO, XOX* V2040</p> <table border="0"> <tr><td>CN 2-0</td><td>21 3/8"</td><td>(510)</td></tr> <tr><td>CN 3-0</td><td>33 3/8"</td><td>(814)</td></tr> <tr><td>CN 3-6</td><td>39 3/8"</td><td>(967)</td></tr> <tr><td>CN 4-0</td><td>45 3/8"</td><td>(1119)</td></tr> <tr><td>CN 5-0</td><td>57 3/8"</td><td>(1424)</td></tr> <tr><td>Lineal</td><td>76"</td><td>(1930)</td></tr> </table>	CN 2-0	21 3/8"	(510)	CN 3-0	33 3/8"	(814)	CN 3-6	39 3/8"	(967)	CN 4-0	45 3/8"	(1119)	CN 5-0	57 3/8"	(1424)	Lineal	76"	(1930)	<p>BG</p> <p>15354821 15354831 15354837 15354841 15354851 15354276</p>	<p>WH</p> <p>15354721 15354731 15354737 15354741 15354751 15354277</p>
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<p>Jamb Liner – All Stationary Side V2040</p> <table border="0"> <tr><td>CN 2-0</td><td>20 3/8"</td><td>(510)</td></tr> <tr><td>CN 3-0</td><td>32 3/8"</td><td>(814)</td></tr> <tr><td>CN 3-6</td><td>38 3/8"</td><td>(967)</td></tr> <tr><td>CN 4-0</td><td>44 3/8"</td><td>(1119)</td></tr> <tr><td>CN 5-0</td><td>56 3/8"</td><td>(1424)</td></tr> <tr><td>Lineal</td><td>76"</td><td>(1930)</td></tr> </table>	CN 2-0	20 3/8"	(510)	CN 3-0	32 3/8"	(814)	CN 3-6	38 3/8"	(967)	CN 4-0	44 3/8"	(1119)	CN 5-0	56 3/8"	(1424)	Lineal	76"	(1930)	<p>BG</p> <p>15355320 15355330 15355336 15355340 15355350 15354276</p>	<p>WH</p> <p>15355321 15355331 15355337 15355341 15355351 15354277</p>	
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	<p>Glide Channel V2009</p> <table border="0"> <tr><td>Lineal</td><td>5"</td><td>(127)</td></tr> </table>	Lineal	5"	(127)	<p>Natural</p>	<p>15221201</p>															
Lineal	5"	(127)																			
	<p>Foam Hardware Gasket</p>	<p>BG</p>	<p>10500510</p>																		
	<p>Sill Track Gasket</p>	<p>WH BG</p>	<p>10500773 10500772</p>																		
	<p>Sash Stop V784</p> <table border="0"> <tr><td>3/4" – XO, OX</td></tr> <tr><td>(order qty 2) 1 3/4" – XOX</td></tr> </table>	3/4" – XO, OX	(order qty 2) 1 3/4" – XOX	<p>BG</p> <p>10500882 10500524</p>	<p>WH</p> <p>10500881 10500523</p>																
3/4" – XO, OX																					
(order qty 2) 1 3/4" – XOX																					
	<p>Connecting Barb V803</p> <p>20 ft roll</p>	<p>BG</p>	<p>15812999</p>																		

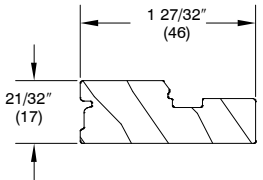
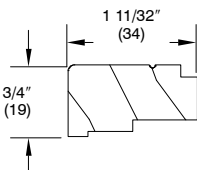
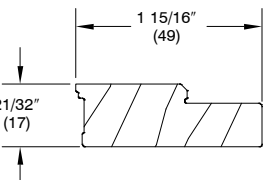
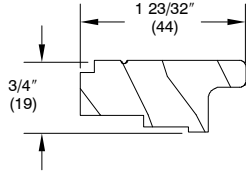
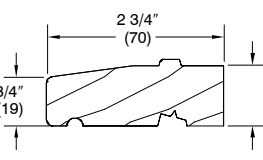
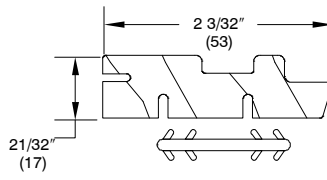
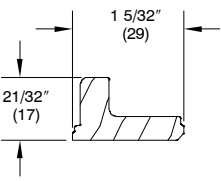
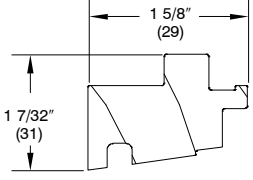
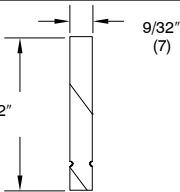
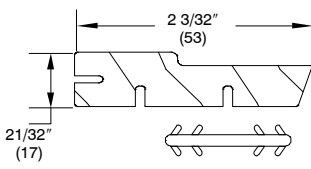
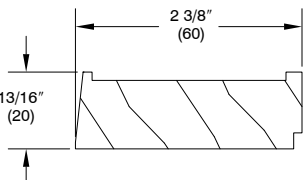
* Operator side jamb liners are handed; XOX configuration requires one of each handing.

When ordering replacement weather strip specify quantity, color, part number and description.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	Color/Part Number	Color/Part Number	Color/Part Number
	Head/Sill Frame Weather Strip V147 CN 3-0 17 1/4" (438) CN 4-0 23 1/4" (591) CN 5-0 29 1/4" (743) CN 6-0 35 1/4" (895)	BG 15359730 15359740 15359750 15359760	WH 15359630 15359640 15359650 15359660	
	Jamb Frame/ Jamb Cover Weather Strip V147 CN 2-0 20 5/8" (524) CN 3-0 32 5/8" (829) CN 3-6 38 5/8" (981) CN 4-0 44 5/8" (1133) CN 5-0 56 5/8" (1438) Lineal 150" (3810)	BG 15359420 15359430 15359436 15359440 15359450 15351699	WH 15359320 15359330 15359336 15359340 15359350 17002300	BK 15359520 15359530 15359536 15359540 15359550 17002299
	Head Jamb Cover Frame Weather Strip V147 CN 3-0 14 25/32" (375) CN 4-0 20 25/32" (528) CN 5-0 26 25/32" (680) CN 6-0 32 25/32" (832)	BG 15360630 15360640 15360650 15360660	WH 15360530 15360540 15360550 15360560	
	Header Dust Block 1 1/8" x1 1/8" x 1/2"	GRAY 11869828		
	Meeting Stile Sill Block <i>Includes:</i> Fasteners - 11808580 NOTE: Order 1 sill dust block with a meeting stile sill block replacement	BG 11861172		
	Sill Dust Block 1 11/32" x 7/8" x 1/2"	GRAY 11869856		
	Foam Tape 150' Roll	Gray 11406218		
	Clutch Pocket Plug 7/8" x 11/16" x 5/8"	WH 10500504		

When ordering replacement wood parts specify:

1. profile number;
2. call number or rough opening;
3. length;
4. LH or RH operation (if applicable)
5. type of product;
6. finish.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	ILLUSTRATION NOT TO SCALE	DESCRIPTION
	Interior Jamb Cover XO, OX, Picture W10752		Interior Jamb Liner Stationary Side W2127
	Head Jamb Stop Picture W11042		Interior Jamb Liner Operator Side W11085
	Subsill W10333 <i>Use #2 Square Drive Subsill screws -11881376</i>		Exterior Jamb Cover W11181 <i>With V803 applied</i>
	Head Jamb Stop XO, OX, XOX W10933		Leveling Block W11319 <i>With Foam tape applied</i>
	Sill Liner W2146		Exterior Head Jamb Cover W11097 <i>With V803 applied</i>
	Sill Filler Picture W8591		

ORDERING REPLACEMENT SASH FOR WOOD ULTIMATE GLIDER

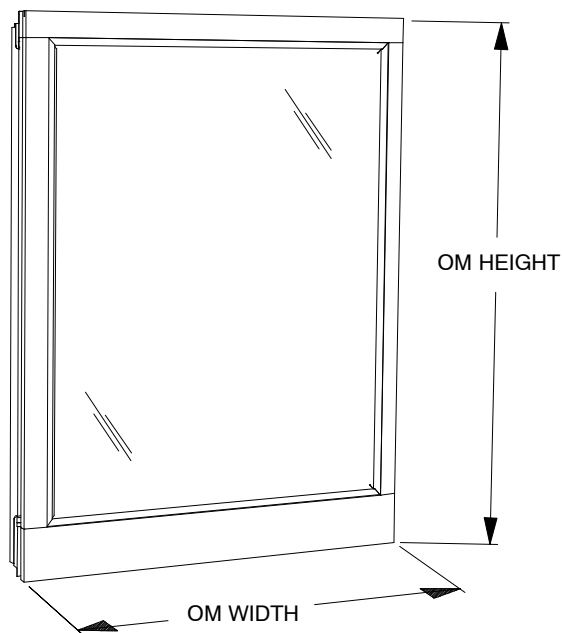
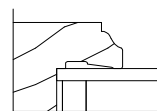
When ordering replacement sash specify:

1. which sash is being replaced – operator, stationary or pair;
2. size (call number or OM of sash);
3. operation (OX or XO);
4. glazing;
5. finish.
6. sticking (see illustration).
 - a. ogee
 - b. square

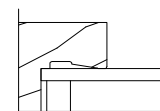
ORDERING REPLACEMENT SASH FOR WOOD ULTIMATE TRIPLE SASH UNITS

When ordering replacement sash specify:

1. which sash is being replaced – left or right operator or center;
2. size (call number or OM of sash);
3. glazing;
4. finish.
5. sticking (see illustration).
 - a. ogee
 - b. square

**Exterior View****Sticking Profiles
Standard**

Ogee



Square

ORDERING REPLACEMENT SCREENS FOR WOOD ULTIMATE GLIDER

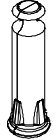
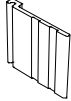
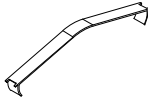
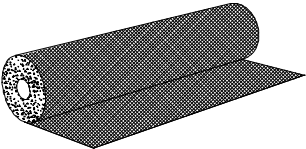
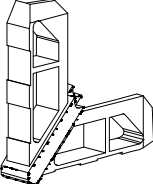


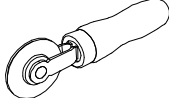
Screens are standard with aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Aluminum mesh is available as an option in black, charcoal, bright aluminum or bright bronze. Determine the outside measurement of the existing screen. Find the sizes that correspond to the width and height indicated on the following charts. Surrounds are available in all standard and select colors.

When ordering replacement screen specify:

1. size; – If there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using the conversion charts below. The daylight opening is the measurement of the visible glass
2. Color;
3. Mesh type (if other than standard).

Screen Sizes for Wood Ultimate Glider August 29, 2011 to Present			
Daylight Width + 1 27/32" = OM Width of Screen			
Daylight Height + 3 27/32" = OM Height of Screen			
* NOTE: Screens feature clear finger pull/leaf spring mounting system			
XO, OX, Width		XO, OX, XOX Height	
Size	OM - Width	Size	OM - Height
3-0	15 1/8" (384)	1-6	14 9/16" (370)
3-6	18 1/8" (460)	2-0	20 9/16" (522)
4-0	21 1/8" (537)	2-6	26 9/16" (675)
4-6	24 1/8" (613)	3-0	32 9/16" (827)
5-0	27 1/8" (689)	3-6	38 9/16" (980)
5-6	30 1/8" (765)	4-0	44 9/16" (1132)
6-0	33 1/8" (841)	4-6	50 9/16" (1284)
XOX OM Width		5-0	56 9/16" (1437)
6-0	15 1/8" (384)	5-6	62 9/16" (1589)
7-0	18 1/8" (460)	6-0	68 9/16" (1742)
8-0	21 1/8" (537)		
9-0	24 1/8" (613)		
10-0	27 1/8" (689)		

When ordering replacement parts specify part number and quantity.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
	Screen Bump	Black	11861173
	Screen Pull Tab	Clear	11860350
	Leaf Spring MISC 0104		11868835
	Screen Cloth, Fiberglass Mesh 36" x 600' 48" x 300' 72" x 300'	Charcoal	11253600 11254800 11257200
	Screen Cloth, High Transparency Screen Mesh 24" x 300' 36" x 300' 48" x 300' 72" x 300'	Charcoal	11259224 11259236 11259248 11259272
	Corner Key, Screen MISC 051	SW BZ PB/TP BN CL EG	11867875 11867862 11867863 11867864 11867866 11867868
	Screen Surround, Aluminum Profile A135 Available in 150" (3810) length	SW BZ PB BN EG	18801120 15231399 15231150 15231499 15230199
	Spline, Screen V201	Black LF each	15221488
	Spline Roller Tool for rescreening		02590541

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use. When ordering replacement combinations and/or inserts determine the outside measurement of the existing items or use the following conversions. Use the following charts based on daylight openings to determine combination size and component sizes. Aluminum surrounds on combinations are available in bronze, stone white, brown, pebble gray and evergreen. Charcoal aluminum wire screen is standard.

When ordering replacement combinations specify:

1. size of the combination by using the conversion charts below or measure the existing unit.
2. operation:OX, XO or triple sash
3. Finish and panel color; mesh type (if other than standard); glass type.

**Combination Sizes for Wood Ultimate Glider 08–29–2011 to present
 Daylight Opening to OM of Combination**

* NOTE: Daylight opening is the measurement of the visible glass.

XO, OX, Daylight Width of Primary + Daylight Width of Secondary + 7 7/16" = OM Width of Combination


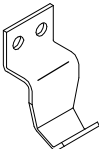
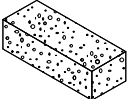
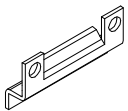
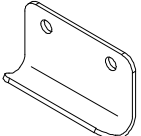
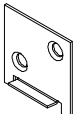
XOX Daylight Width of Primary Sash 1 + Daylight Width of Secondary + Daylight Width of Primary 2 Sash + 9 7/8" = OM Width of Combination

XO, OX, XOX Daylight Height + 5 13/16" = OM Height of Combination

Combination				Individual Panels				
XO, OX OM Width of Combination		XO, OX, XOX OM Height of Combination		Operator Panel OM Height XO, OX	Operator Panel OM Width XO, OX	Stationary Panel XO, OX OM Width	Screen Panel OM Width XO, OX	Screen-Stat. Panels OM Height XO, OX
Size	Width	Size	Height	Height	Width	Width	Width	Height
3-0	34"(864)	3-0	34 17/32"(877)	30 5/32"(766)	15 15/16"(405)	14 7/8"(378)	14 5/8"(371)	29 15/32"(748)
3-6	40"(1016)	3-6	40 17/32"(1029)	36 5/32"(918)	18 15/16"(481)	17 7/8"(454)	17 5/8"(448)	35 15/32"(901)
4-0	46"(1168)	4-0	46 17/32"(1182)	42 5/32"(1071)	21 15/16"(557)	20 7/8"(530)	20 5/8"(524)	41 15/32"(1053)
4-6	52"(1321)	4-6	52 17/32"(1334)	48 5/32"(1223)	24 15/16"(633)	23 7/8"(606)	23 5/8"(600)	47 15/32"(1206)
5-0	58"(1473)	5-0	58 17/32"(1487)	54 5/32"(1375)	27 15/16"(710)	26 7/8"(683)	26 5/8"(676)	53 15/32"(1358)
5-6	64"(1626)	5-6	64 17/32"(1639)	60 5/32"(1528)	30 15/16"(786)	29 7/8"(759)	29 5/8"(752)	59 15/32"(1510)
6-0	70"(1778)	6-0	70 17/32"(1791)	66 5/32"(1680)	33 15/16"(862)	32 7/8"(835)	32 5/8"(829)	65 15/32"(1663)
XOX OM Width of Combination					Operator Panel OM Width XOX	Stationary Panel OM Width XOX	Screen Panel OM Width XOX	
6-0	70"(1778)				15 15/16"(405)	34 7/8"(886)	14 5/8"(371)	
7-0	82"(2083)				18 15/16"(481)	40 7/8"(1038)	17 5/8"(448)	
8-0	94"(2388)				21 15/16"(557)	46 7/8"(1191)	20 5/8"(524)	
9-0	106"(2692)				24 15/16"(633)	52 7/8"(1343)	23 5/8"(600)	
10-0	118"(2997)				27 15/16"(710)	58 7/8"(1495)	26 5/8"(676)	

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use.

When ordering specify the quantity, description, color and part number.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	COLOR	PART NO.
 <p>Left Hand Right Hand</p>	<p>Turn Latch MISC 062</p> <p>LH RH</p>	<p>Mill Finish</p>	<p>11860411 11860311</p>
	<p>Hook, Short MISC 064</p> <p><i>Includes:</i> 1 - Hook 2 - Rivets (01060758)</p>	<p>Mill Finish</p>	<p>11040200</p>
	<p>Pad, Hook M601 3/8"x1/2"x1 5/16"</p>	<p>WH</p>	<p>10500201</p>
	<p>Strike, Stationary Panel MISC 065</p> <p><i>Includes:</i> 1 - Strike 2 - Rivets (01060758)</p>	<p>Mill Finish</p>	<p>11040300</p>
	<p>Sash Pull MISC 063</p> <p><i>Includes:</i> 1 - Sash pull 2 - #6x5/16" truss head screws</p>	<p>Mill Finish</p>	<p>03040511</p>
	<p>Wood Combination Keeper</p>		<p>03060411</p>

When ordering replacement panel track specify:

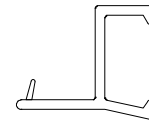
1. profile;
2. call number or OM of combination;
3. length;
4. color;
5. wood or clad unit.



V392

Stationary Panel Track

Wood stationary vertical
and horizontal panel
track



V057

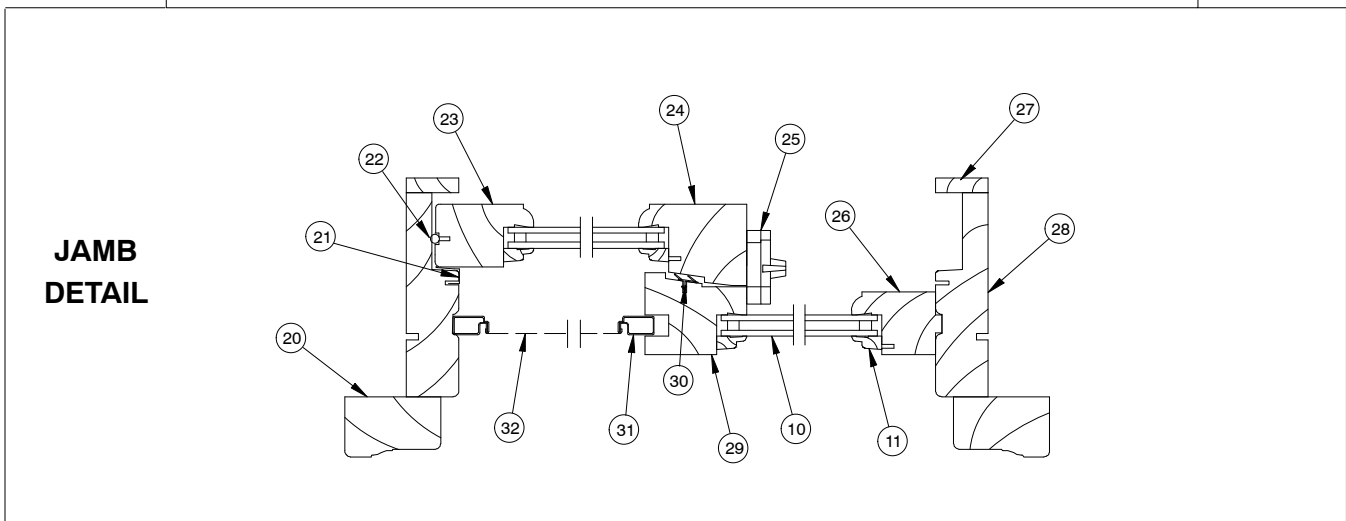
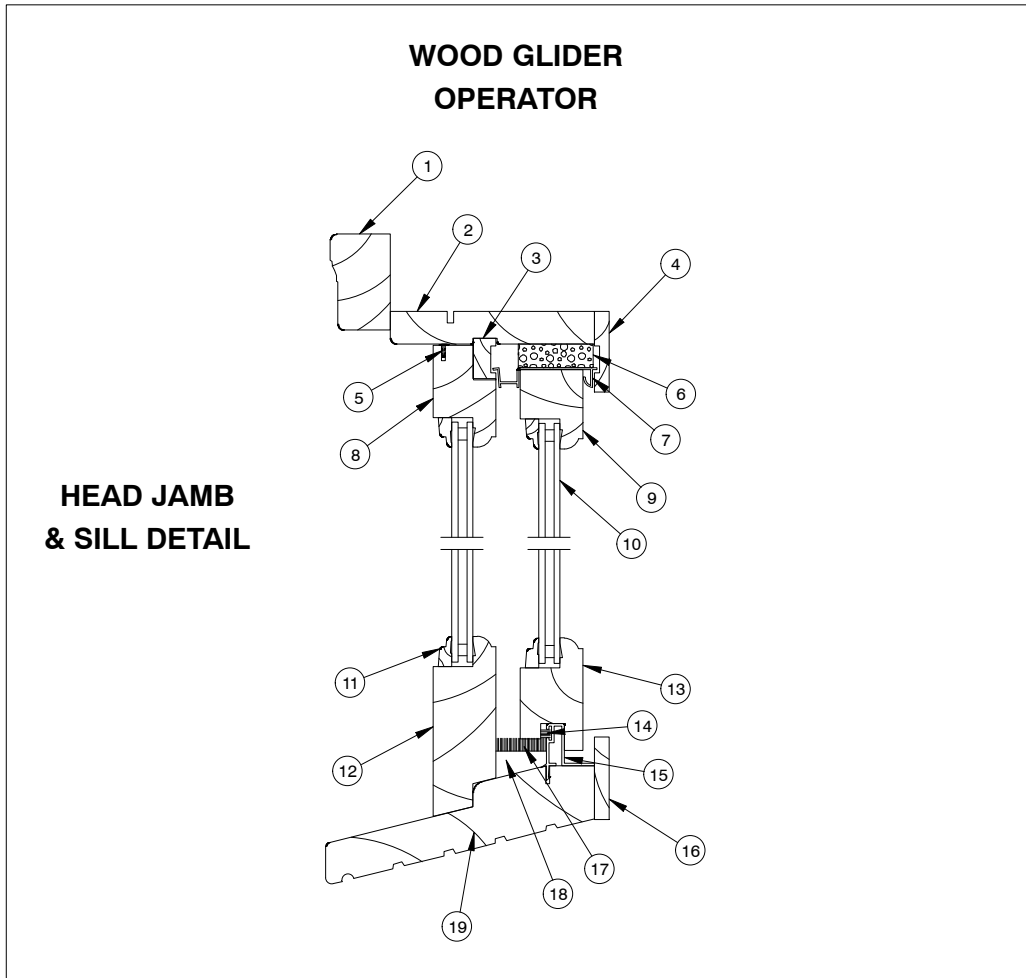
Operator Panel Track

Wood vertical and
horizontal panel track

WOOD GLIDER – 1984 TO AUGUST 29, 2011

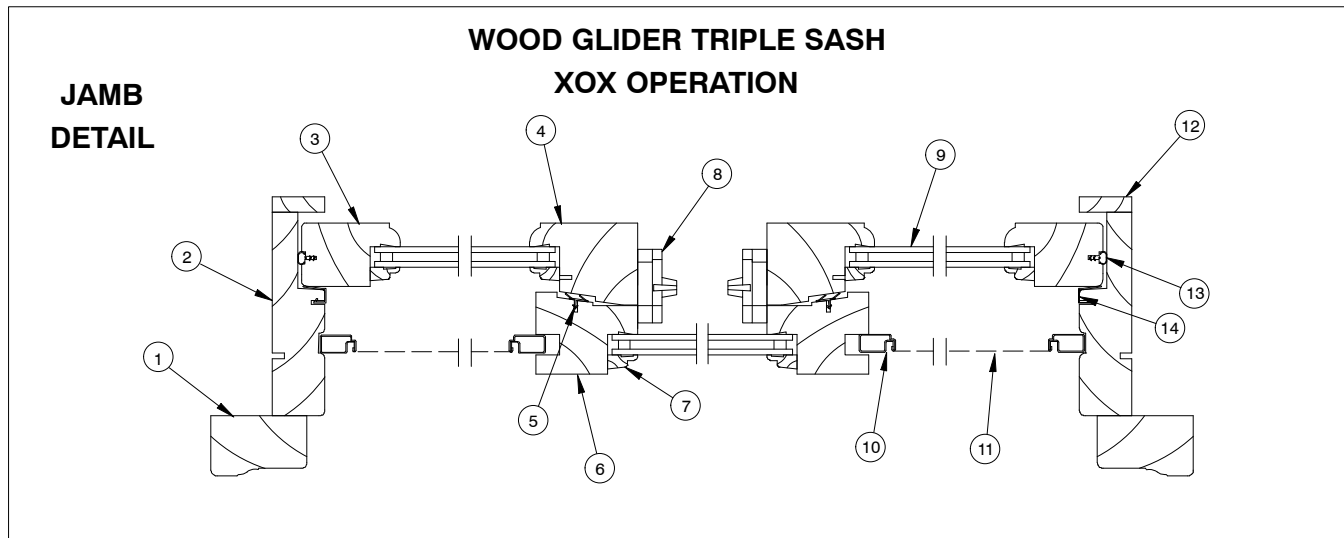
CLAD GLIDER – 1987 TO FEBRUARY 28, 2011

PRODUCED	UNIT TYPE	FEATURES OR CHANGES	DISCONTINUED
Early 1960s	ARB Glider	Unit featured operating, removable sash and extruded aluminum head and sill tracks (spring loaded head tracks individually adjustable). Full screens and routed finger pull standard. All units 40" and 48" in height considered Hi-View and had nylon rollers installed in the sash.	Mid 1970s
1965	E-Z Glide	Unit featured operating, removable sash and rigid vinyl head and sill tracks. Full screens and routed finger pull standard. The head track was spring loaded with adjusting screws controlling track pressure.	Late 1970s
Late 1960s	ARB Single-Glide	Unit featured a removable operator on the left side, right side was direct glazed. Early models used ARB aluminum tracks on both header and sill, later changed to aluminum header track and vinyl sill track. Brick mould casing later changed to fluted casing.	Early 1970s 1988
Early 1970s	Slider/Single-Glide	Unit features one sliding and one fixed sash; the fixed side is attached to the frame, the sliding sash is removable. Half screen and mousetrap (luggage) lock standard. Vinyl weather stripped tracks utilized on header and sill. Standard 4 9/16" jambs.	Present
1984	Wood Single-Glide	Sash for wood Single-Glide manufactured prior to April 1984 are series 30, after this date series 40 profile. Change in profile resulted in a grille size change and daylight opening change.	Present
1987	Clad Single-Glide	Unit features extruded aluminum exterior with one sliding and one fixed sash, half screen, cam style lock and routed finger pull. 3 9/16" jambs standard. One lite picture units available.	Present 1992 Present
1988	Wood Single-Glide	Name changed from Single-Glide (slider) to glider. Fluted casing changed to standard profile brick mould casing.	Present
1988	Clad Single-Glide	Name changed from Single-Glide (slider) to glider. Clad sash available with single glazing. Clad combination introduced.	Present Early 1992
1992	Wood Glider	Wood simulated divided lite option introduced.	Present
1992	Clad Glider	Standard jamb depth changed to 4 9/16" (3 9/16" jambs still available if specified).	Present
Mid 1992		Combination redesigned.	4/28/97
1993	Clad Glider	Meeting stile weather strip changed from dual leaf to bulb style. Simulated divided lite and factory installed clad brick mould casing options available. Extruded aluminum sill cladding replaced with Ultrex (pultruded fiberglass).	Present
1994	Wood Glider	Mousetrap (luggage) style lock changed to cam style lock.	Present
1997	Clad Glider	New design combination; April 28.	Present
2002	Clad Glider	3/02 Stone White becomes a standard color. Arctic White transitions to a select color.	Present
2003	Wood Glider Clad Glider	3/31/02 Satin Taupe (TP) hardware replaces bronze as standard.	Present
2008	Wood Glider Clad Glider	6/02/2008 Introduced charcoal colored high transparency screen mesh (CH HI-TRAN) as an option on all window and door products (including combinations).	Present
2011	Clad Glider	02/28/2011 Clad Glider Discontinued	02/28/2011
2011	Ultimate Glider	08/29/2011 Wood Glider discontinued	08/29/2011



NOTE: Not to scale; specifications subject to change without notice.

- | | | | |
|--------------------------------------------|------------------------------------|--------------------------------------------------|------------------------|
| 1. Top Brick Mould Casing, W1038 | 11. Glazing Bead, W4010 | 21. Jamb Weather Strip, V103 | 31. Screen Frame, A135 |
| 2. Head Jamb | 12. Stationary Bottom Rail | 22. Operator Stile Weather Strip, V113 | 32. Screen |
| 3. Parting Stop, W7130 | 13. Operator Bottom Rail | 23. Operator Stile | |
| 4. Head Jamb Liner, W7132 | 14. Sill Track Pile Weather Strip | 24. Operator Meeting Stile | |
| 5. Stationary Top Rail Weather Strip, V113 | 15. Sill Track, V105 | 25. Sash Lock and Keeper | |
| 6. Head Jamb Track Foam | 16. Sill Liner, W6240 | 26. Stationary Stile | |
| 7. Head Jamb Track | 17. Dust Block Pile Weather Strip | 27. Jamb Liner, W6150 | |
| 8. Stationary Top Rail | 18. Dust Block | 28. Jamb | |
| 9. Operator Top Rail | 19. Sill | 29. Stationary Meeting Stile | |
| 10. Insulating Glass | 20. Side Brick Mould Casing, W1038 | 30. Stationary Meeting Stile Weather Strip, V116 | |



NOTE: Not to scale; specifications subject to change without notice.

- | | |
|-------------------------------------------------|----------------------------------------|
| 1. Brick Mould Casing | 8. Lock |
| 2. Jamb | 9. Insulating Glass |
| 3. Operator Stile | 10. Screen Frame |
| 4. Operator Meeting Stile | 11. Screen |
| 5. Stationary Meeting Stile Weather Strip, V116 | 12. Jamb Liner, W6140 |
| 6. Stationary Meeting Stile | 13. Operator Stile Weather Strip, V113 |
| 7. Glazing Bead | 14. Jamb Weather Strip, V103 |

When ordering replacement Wood Glider parts specify type of unit, part number and description.

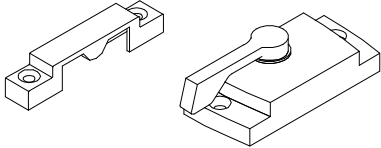
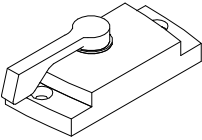
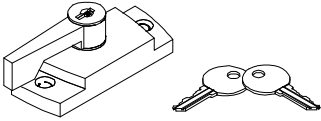
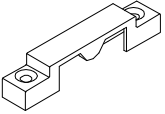
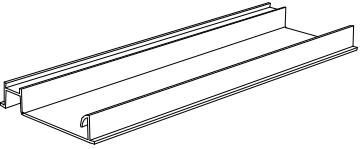
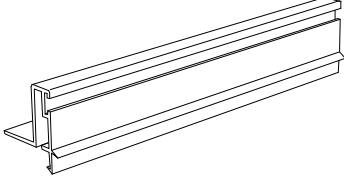
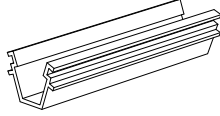
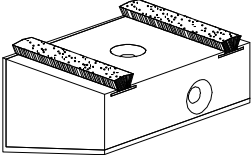
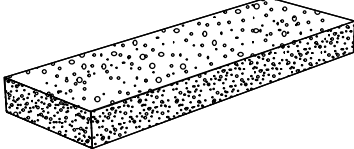
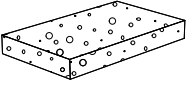
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.																												
	<p>Sash Lock and Keeper, Complete <i>Includes:</i> 1 - Sash lock XO TP - 10817045 OX TP - 10817046 XO BZ - 10817040 OX BZ - 10817041 XO WH - 10840013 OX WH - 10840024 BS - available in a XO package only 1 - Keeper TP - 10817047 BZ - 10817043 WH - 10840014 BS - available in a XO package only 4 - #6x1" Phillips flathead wood screws</p>	<p>XO TP 11869405 OX TP 11869406 XO BZ 11869382 OX BZ 11869393 XO WH 11869383 OX WH 11869386 XO BS 05600044</p>																													
	<p>Sash Lock <i>Includes:</i> 1 - Sash lock 2 - #6x1" Phillips flathead wood screws</p>	<p>XO TP 10817045 OX TP 10817046 XO BZ 10817040 OX BZ 10817041 XO WH 10840013 OX WH 10840024</p>																													
	<p>Sash Lock, Keyed <i>Includes:</i> 1 - Keyed lock 2 - Keys 2 - #6x1" Phillips flathead wood screws Available XO only</p>	<p>TP 05590634 BZ 05590632 WH 05590633</p>																													
	<p>Keeper <i>Includes:</i> 1 - Keeper 2 - #6x1" Phillips flathead wood screws</p>	<p>TP 10817047 BZ 10817043 WH 10840014</p>																													
	<p>Head Jamb Track, Vinyl V433</p> <table border="0" data-bbox="721 1556 1128 1759"> <tr> <td>CN 16</td> <td>36 7/16"</td> <td>(926)</td> <td>10431600</td> </tr> <tr> <td>CN 20</td> <td>44 7/16"</td> <td>(1129)</td> <td>10432000</td> </tr> <tr> <td>CN 24</td> <td>52 7/16"</td> <td>(1332)</td> <td>10432400</td> </tr> <tr> <td>CN 28</td> <td>60 7/16"</td> <td>(1535)</td> <td>10432800</td> </tr> <tr> <td>CN 32</td> <td>68 7/16"</td> <td>(1738)</td> <td>10433200</td> </tr> <tr> <td>CN 20-40-20</td> <td>85 3/8"</td> <td>(2169)</td> <td>10432040</td> </tr> <tr> <td>CN 20-48-20</td> <td>93 3/8"</td> <td>(2372)</td> <td>10432048</td> </tr> </table>	CN 16	36 7/16"	(926)	10431600	CN 20	44 7/16"	(1129)	10432000	CN 24	52 7/16"	(1332)	10432400	CN 28	60 7/16"	(1535)	10432800	CN 32	68 7/16"	(1738)	10433200	CN 20-40-20	85 3/8"	(2169)	10432040	CN 20-48-20	93 3/8"	(2372)	10432048	<p>WH</p>	
CN 16	36 7/16"	(926)	10431600																												
CN 20	44 7/16"	(1129)	10432000																												
CN 24	52 7/16"	(1332)	10432400																												
CN 28	60 7/16"	(1535)	10432800																												
CN 32	68 7/16"	(1738)	10433200																												
CN 20-40-20	85 3/8"	(2169)	10432040																												
CN 20-48-20	93 3/8"	(2372)	10432048																												

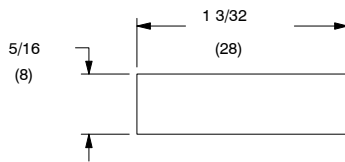
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
	Sill Track, Vinyl V105 CN 16 36 7/16" (926) CN 20 44 7/16" (1129) CN 24 52 7/16" (1332) CN 28 60 7/16" (1535) CN 32 68 7/16" (1738) Lineal 110 13/16" (2815)	WH	10441600 10442000 10442400 10442800 10443200 10442653
	Sash Stop, Vinyl V456 2 1/4" (57)	WH	11860214
	Dust Block Assembly <i>Includes:</i> 1 - Dust block 11867800 1 - PVC foam 10500211 1 - Pile Weather Strip 15607525 2 - #6 x 1 1/2" Phillips flathead wood screws		11867801
	Head Jamb Track Foam 9/16" x 2"	Specify Length	10500007
	Sill Track Gasket 9/16" x 15/16" x 1/8"	WH	10500210

WOOD GLIDER
REPLACEMENT WOOD PARTS

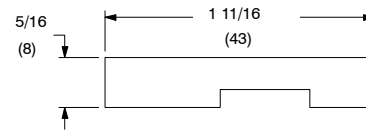
When ordering replacement wood parts specify:

1. profile number;
2. call number or rough opening;
3. length;
4. finish.

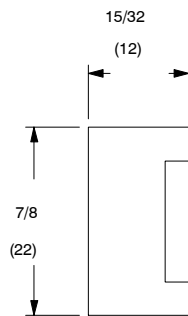
Wood Profile Parts for Wood Glider	
Head Jamb Liner	W7132
Jamb Liner	W6150
Sill Liner	W6240
Parting Stop	W7130



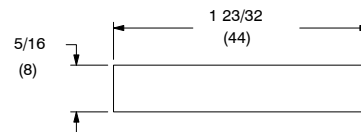
W6150



W7132



W7130



W6240

ORDERING REPLACEMENT SASH FOR WOOD GLIDER

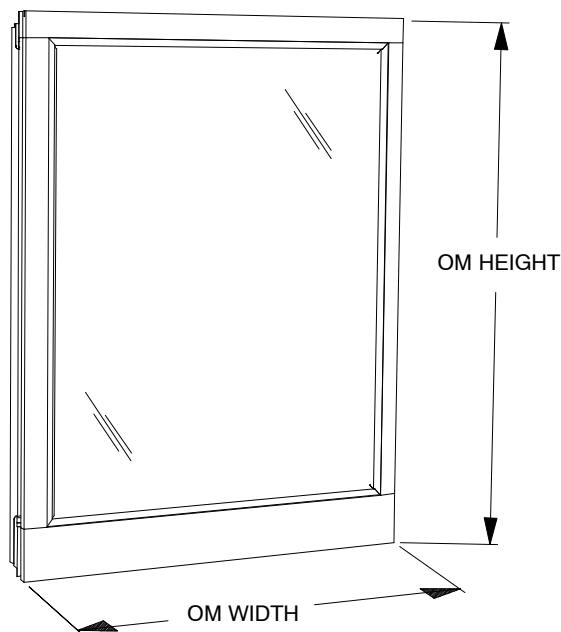
When ordering replacement sash specify:

1. which sash is being replaced – operator, stationary or pair;
2. size (call number or OM of sash);
3. operation (OX or XO);
4. glazing;
5. finish.

ORDERING REPLACEMENT SASH FOR WOOD TRIPLE SASH UNITS

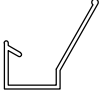


When ordering replacement sash specify:

1. which sash is being replaced – left or right operator or center;
2. size (call number or OM of sash);
3. glazing;
4. finish.



**Wood Stationary Sash
Exterior View**

When ordering replacement weather strip specify quantity, color, part number and description.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH	PART NUMBER
	Dual Leaf Weather Strip, Meeting Stile V116 Color: White	84" (2134)	15828400
	Leaf Weather Strip, Side Jamb V103 Color: White	150" (3810)	15735299
	Pile Weather Strip, Sill Track and Dust Block 1/4" x 1/4" Color: Gray	Specify Length	15607525
	Bulb Weather Strip, Operator Stile and Stationary Top Rail V113 Color: Beige	150" (3810)	15619698

ORDERING REPLACEMENT SCREENS FOR WOOD GLIDER

Screens are standard with aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Aluminum mesh is available as an option in black, charcoal, bright aluminum or bright bronze. Determine the outside measurement of the existing screen. Find the sizes that correspond to the width and height indicated on the following charts. Surrounds are available in bronze, stone white, brown and pebble gray.

When ordering replacement screen specify:

1. size; – If there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using the conversion charts below. The daylight opening is the measurement of the visible glass.
2. color;
3. mesh type (if other than standard).

**Screen Sizes for Wood Glider
manufactured
1976 to Present**

Daylight Opening to OM of Screen.

Daylight Width + 2 = OM Width of Screen

Daylight Height + 5 9/16" = OM Height of Screen

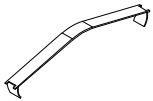
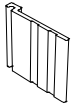
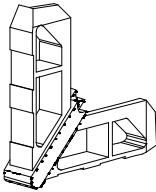

NOTE: Screens feature clear finger pull/leaf spring mounting system.

WIDTH		HEIGHT	
SIZE	OM-WIDTH	SIZE	OM-HEIGHT
CN 16	16 15/16"	CN 16	20 1/2"
CN 20	20 15/16"	CN 24	28 1/2"
CN 24	24 15/16"	CN 28	32 1/2"
CN 28	28 15/16"	CN 32	36 1/2"
CN 32	32 15/16"	CN 36	40 1/2"
		CN 40	44 1/2"
		CN 48	52 1/2"

NOTE: Wood glider triple sash units use a standard CN 20 width screen.

The following parts are used on Glider screens. When ordering replacement parts specify:

1. part number;
2. quantity.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./C OLOR	PART NO.
	Leaf Spring MISC 0104		11868835
	Finger Pull, Clear V254		11860350
	Corner Key, Screen MISC 051	SW BZ PB/TP BN CL EG	11867875 11867862 11867863 11867864 11867866 11867868
	Screen Surround, Aluminum Profile A135 Available in 150" (3810) length	SW BZ PB BN EG	18801120 15231399 15231150 15231499 15230199

ORDERING REPLACEMENT ENERGY PANELS FOR WOOD GLIDER

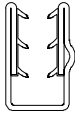
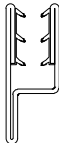
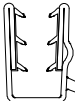
If you are replacing an existing energy panel, determine the outside measurement of the existing energy panel. Find the sizes that correspond to the width and height indicated on the following chart. Energy panels are available for Glider with bronze, stone white, brown or pebble gray aluminum surrounds.

When ordering energy panels specify:

1. size; If there is no existing EP from which to obtain the OM of the panel, determine the size of the EP by using the conversion chart below. The daylight opening is the measurement of the visible glass.
2. color of surround;
3. glass type.

Wood Glider			
Units manufactured early 1970s – Present			
Daylight Opening to OM of EP			
Daylight Width + 1 1/8" = OM Width of EP			
Daylight Height + 1 1/8" = OM Height of EP			
NOTE: OM should not include lip.			
WIDTH		HEIGHT	
SIZE	OM WIDTH	SIZE	OM HEIGHT
CN 16	16 1/16"	CN 16	16 1/16"
CN 20	20 1/16"	CN 24	24 1/16"
CN 24	24 1/16"	CN 28	28 1/16"
CN 28	28 1/16"	CN 32	32 1/16"
CN 32	32 1/16"	CN 36	36 1/16"
		CN 40	40 1/16"
		CN 48	48 1/16"

ENERGY PANEL SURROUNDS

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
	Energy Panel Surround, Aluminum Profile A155 Jamb stile and bottom rail For single strength glass – 3/32" (2.5) Available in 150" (3810) length	SW 15243099 BZ 15243399 PB 15243299 BN 15243199	
	Energy Panel Surround, Aluminum Profile A157 Jamb stile and bottom rail For double strength glass – 1/8" (3.0) Available in 150" (3810) length	SW 15246199 BZ 15244299 PB 15244199 BN 15244099	
	Energy Panel Surround, Aluminum Profile A156 Meeting stile For single strength glass – 3/32" (2.5) Available in 150" (3810) length	SW 15243499 BZ 15243799 PB 15243699 BN 15243599	
	Energy Panel Surround, Aluminum Profile A158 Meeting stile For double strength glass – 1/8" (3.0) Available in 150" (3810) length	SW 15246399 BZ 15244799 PB 15244699 BN 15244599	
	Energy Panel Surround, Aluminum Profile A159 Top rail For Single strength glass – 3/32" (2.5) Available in 150" (3810) length	SW 15246499 BZ 15245299 PB 15245199 BN 15245099	
	Energy Panel Surround, Aluminum Profile A162 Top rail For Double strength glass – 1/8" (3.0) Available in 150" (3810) length	SW 15245999 BZ 15245799 PB 15245699 BN 15245599	

ORDERING REPLACEMENT COMBINATIONS AND/OR INSERTS FOR WOOD GLIDER

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides for self storage when the screen is in use.

When ordering replacement combinations and/or inserts determine the outside measurement of the existing items or use the following conversions if none exists. Use the following charts based on daylight openings to determine combination size and component sizes. Aluminum surround on combinations are available in bronze, stone white, brown and pebble gray. Charcoal colored fiberglass mesh screen is standard. Aluminum mesh screen is available as an option.

When ordering replacement combinations specify:

1. size; – If there is no existing combination from which to obtain the OM of the combination, determine the size of the combination by using the conversion charts below. The daylight opening is the measurement of the visible glass.
2. operation (OX, XO or triple sash);
3. finish and insert color;
4. mesh type (if other than standard);
5. glass type.

Wood Glider Combination Units

**Wood Glider units manufactured
Early 1970s to Present**

**Daylight Opening to OM of
Combination**

Daylight Width x 2 + 6 1/4" = OM Width
of Combination

Daylight Height + 6 5/8" = OM Height of
Combination

Width				
Call Number	Combination OM Width	Stationary Panel OM Width	Operator Panel OM Width	Screen OM Width
CN 16	36 1/8"	15 15/16"	17"	15 11/16"
CN 20	44 1/8"	19 15/16"	21"	19 11/16"
CN 24	52 1/8"	23 15/16"	25"	23 11/16"
CN 28	60 1/8"	27 15/16"	29"	27 11/16"
CN 32	68 1/8"	31 15/16"	33"	31 11/16"
Height				
Call Number	Combination OM Height	Stationary Panel OM Height	Operator Panel OM Height	Screen OM Height
CN 16	21 9/16"	16 1/2"	17 3/16"	16 1/2"
CN 24	29 9/16"	24 1/2"	25 3/16"	24 1/2"
CN 28	33 9/16"	28 1/2"	29 3/16"	28 1/2"
CN 32	37 9/16"	32 1/2"	33 3/16"	32 1/2"
CN 36	41 9/16"	36 1/2"	37 3/16"	36 1/2"
CN 40	45 9/16"	40 1/2"	41 3/16"	40 1/2"
CN 48	53 9/16"	48 1/2"	49 3/16"	48 1/2"

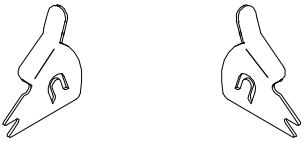
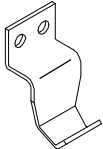
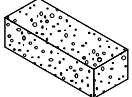
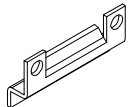
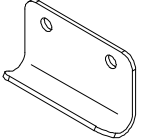
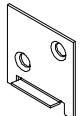
Triple Sash Units

Width				
Call Number	Combination OM Width	Stationary Panel OM Width	Operator Panel OM Width	Screen OM Width
CN 20-40-20	85"	39 15/16"	21" *	19 11/16" *
CN 20-48-20	93"	47 15/16"	21" *	19 11/16" *
Height				
Call Number	Combination OM Height	Stationary Panel OM Height	Operator Panel OM Height	Screen OM Height
CN 32	37 9/16"	32 1/2"	33 3/16" *	32 1/2" *
CN 40	45 9/16"	40 1/2"	41 3/16" *	40 1/2" *
CN 48	53 9/16"	48 1/2"	49 3/16" *	48 1/2" *

* NOTE: Two operator panels and two screen inserts required per combination.

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use.

When ordering specify the quantity, description, color and part number.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
 <p>Left Hand Right Hand</p>	<p>Turn Latch MISC 062</p> <p>LH RH</p>	<p>Mill Finish</p>	<p>11860411 11860311</p>
	<p>Hook, Short MISC 064 <i>Includes:</i> 1 - Hook 2 - Rivets (01060758)</p>	<p>Mill Finish</p>	<p>11040200</p>
	<p>Pad, Hook M601 3/8"x1/2"x1 5/16"</p>	<p>WH</p>	<p>10500201</p>
	<p>Strike, Stationary Panel MISC 065 <i>Includes:</i> 1 - Strike 2 - Rivets (01060758)</p>	<p>Mill Finish</p>	<p>11040300</p>
	<p>Sash Pull MISC 063 <i>Includes:</i> 1 - Sash pull 2 - #6x5/16" truss head screws</p>	<p>Mill Finish</p>	<p>03040511</p>
	<p>Wood Combination Keeper</p>		<p>03060411</p>

When ordering replacement panel track specify:

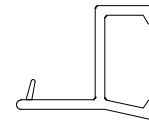
1. profile;
2. call number or OM of combination;
3. length;
4. color;
5. wood or clad unit.



V392

Stationary Panel Track

Wood stationary vertical
and horizontal panel
track

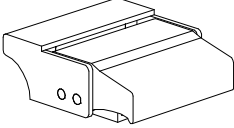
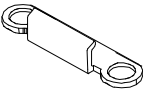
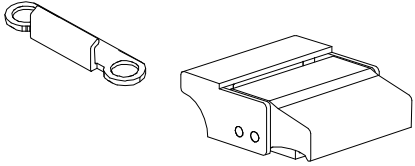
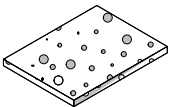


V057

Operator Panel Track

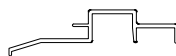
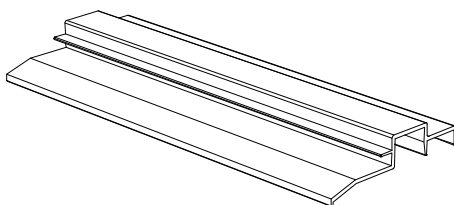
Wood vertical and
horizontal panel track

When ordering replacement parts specify quantity, part number and description.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
	<p>Mousetrap Lock (Luggage) Used between the early 1970s until late 1994 <i>Includes:</i> 1 - Mousetrap lock 2 - #7x7/8" Phillips flathead wood screws</p>	BZ WH	NA NA
	<p>Keeper, Mousetrap Lock Used between the early 1970s until late 1994 <i>Includes:</i> 1 - Keeper 2 - #7x7/8" Phillips flathead wood screws</p>	BZ WH	10817032 10840021
	<p>Mousetrap Lock (Luggage), Complete, Brass Used between 1992 and 1994 <i>Includes:</i> 1 - Mousetrap lock 1 - Keeper 4 - #7x7/8" Phillips flathead wood screws</p>	BS	NA
	<p>Sill Track Gasket 1 1/16" x 13/16" x 1/16"</p>	GY	NA Replaced with 10500035

SILL TRACK

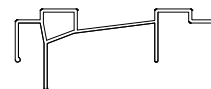
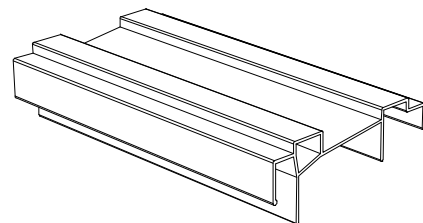
Sill track is no longer available.



ARB Single-Glide Sill Track

Used between late 1960s and early 1970s

NOTE: Head jamb track is no longer available.






ARB E-Z Glide Sill Track

Used between 1965 and the late 1970s

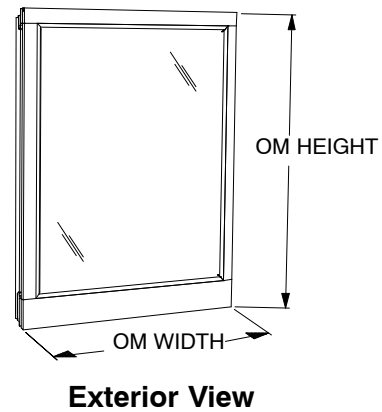
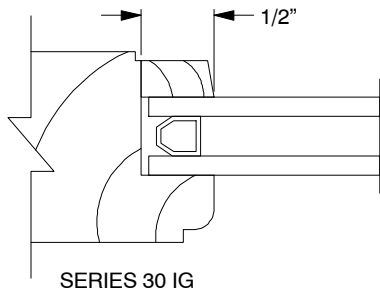
NOTE: Head jamb track is no longer available.

When ordering replacement parts specify quantity, color part number and description.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH	PART NUMBER
	Bulb Weather Strip, Wood – Operator stile and stationary top rail Clad – Stiles, top rail and head jamb stop filler V113 Color: Beige	150" (3810)	15619698
	Offset, Bulb Weather Strip, Operator Stile V157 Used between 1960 and 1991 WH		NA replace with V113
	Hinged Leaf Weather Strip, Parting Stop V245 Color: White	84" (2134)	15818400

ORDERING OBSOLETE REPLACEMENT SASH FOR WOOD GLIDER UNITS

NOTE: Series 30 sash used on Wood Glider units between 1960 – 1984 is no longer available and must be replaced with the current sash.



ORDERING REPLACEMENT SCREENS FOR WOOD GLIDER

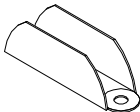
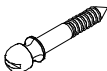

Screens are standard with aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Aluminum mesh is available as an option in black, charcoal, bright aluminum or bright bronze. Determine the outside measurement of the existing screen. Find the sizes that correspond to the width and height indicated on the following chart. Surrounds are available in bronze, white, brown and pebble gray.

When ordering replacement screen specify:

1. size; – If there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using the conversion chart below. The daylight opening is the measurement of the visible glass.
2. color;
3. mesh type (if other than standard).

Wood Glider ARB, E-Z Glide and Hi-View manufactured between 1960s to 1978 Daylight Opening to OM of Screen.	
NOTE: All screens feature hanger and bail loop mounting system.	
<p style="text-align: center;">ARB and E-Z Glide Single Glaze</p> <p>Daylight Width x 2 + 4 7/8" = OM Width of Screen Daylight Height + 5 1/2" = OM Height of Screen</p> <p style="text-align: center;">ARB and E-Z Glide Insulating Glass</p> <p>Daylight Width x 2 + 5 3/4" = OM Width of Screen Daylight Height + 5 15/16" = OM Height of Screen</p>	<p style="text-align: center;">Hi-View Single Glaze</p> <p>Daylight Width x 2 + 6 5/8" = OM Width of Screen Daylight Height + 5 1/2" = OM Height of Screen</p> <p style="text-align: center;">Hi-View Insulating Glass</p> <p>Daylight Width x 2 + 7" = OM Width of Screen Daylight Height + 6 11/16" = OM Height of Screen</p>

OBSOLETE GLIDER SCREEN PARTS

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLO R	PART NO.
	<p>Hanger Used between 1960s to 1978 <i>Includes:</i> 1 – Hanger 1 – #6x5/8" Phillips flathead wood screw</p>		11860031
	<p>Ball Drive Screw Used between 1960s to 1978</p>		11011005
	<p>Loop Latch (Bail Loop) Used between 1960s to 1978</p>		11011006

ORDERING REPLACEMENT COMBINATIONS FOR WOOD GLIDER

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use.

When ordering replacement combinations and/or inserts determine the outside measurement of the existing items or use the following conversions if none exists. Use the following chart based on daylight openings to determine combination sizes. Aluminum surround on combinations are available in bronze, white, brown and pebble gray. Charcoal colored fiberglass mesh screen is standard. Aluminum mesh screen is available as an option.

When ordering replacement combinations specify:

1. type of unit;
2. size; – If there is no existing combination from which to obtain the OM of the combination, determine the size of the combination by using the conversion charts below. The daylight opening is the measurement of the visible glass.
3. finish and insert color;
4. mesh type (if other than standard);
5. glass type.

NOTE: Champagne tone aluminum surround is no longer available.

Wood Glider Combination Units.

**Wood Glider ARB, E-Z Glide,
Hi-View ARB and Senior Glide
manufactured between 1960s and 1978**

Daylight Opening to OM of Combination

ARB and E-Z Glide Single Glaze

Daylight Width x 2 + 4 7/8" = OM Width of Combination
Daylight Height + 5 13/16" = OM Height of Combination

ARB and E-Z Glide Insulating Glass

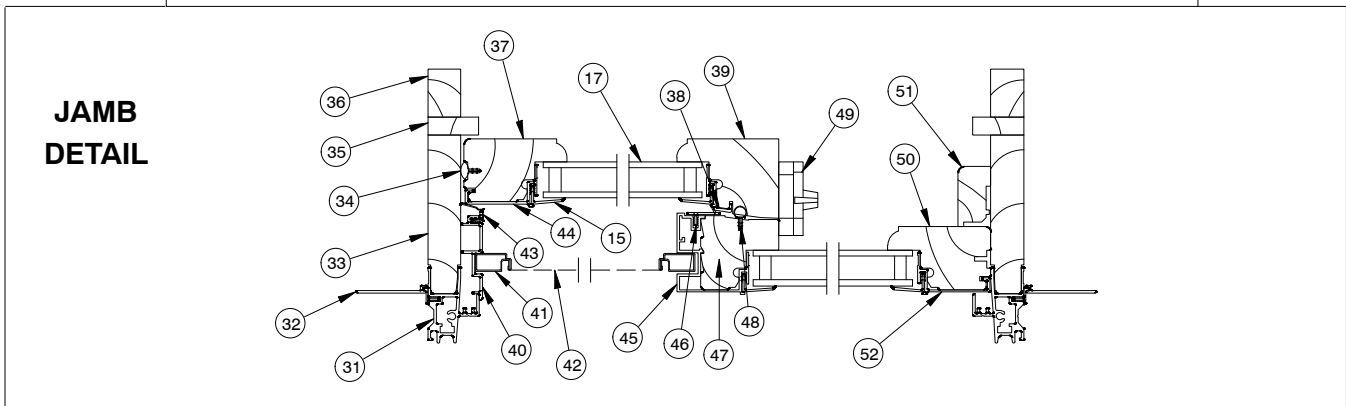
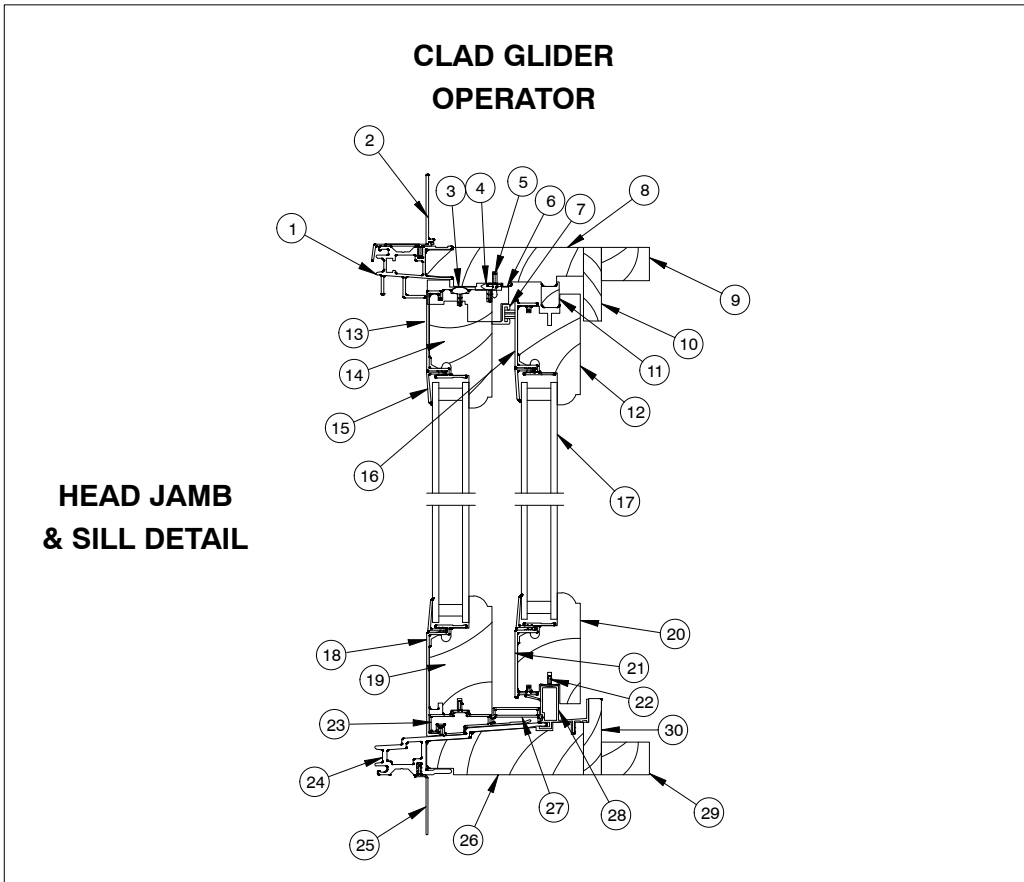
Daylight Width x 2 + 5 3/4" = OM Width of Combination
Daylight Height + 6 1/4" = OM Height of Combination

Hi-View Single Glaze

Daylight Width x 2 + 6 5/8" = OM Width of Combination
Daylight Height + 5 13/16" = OM Height of Combination

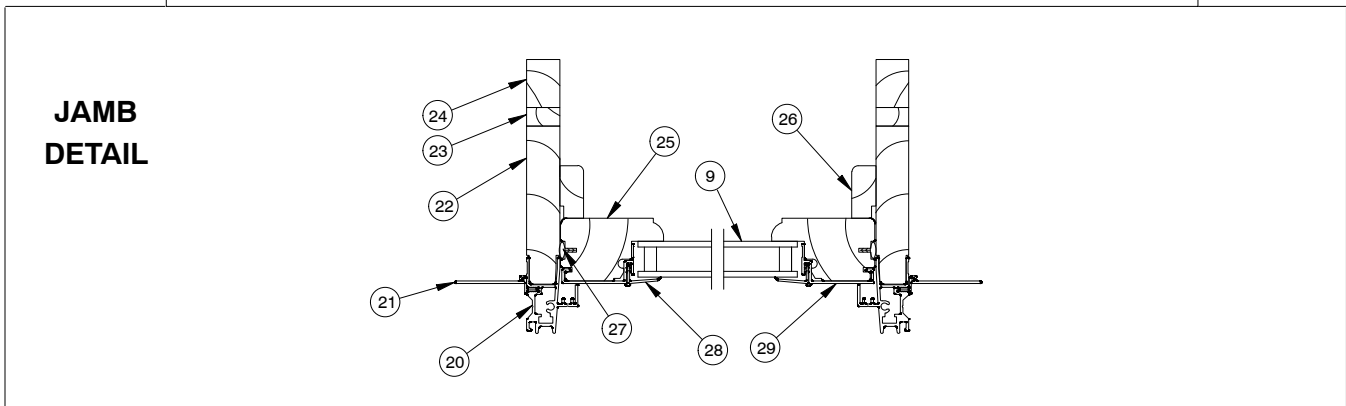
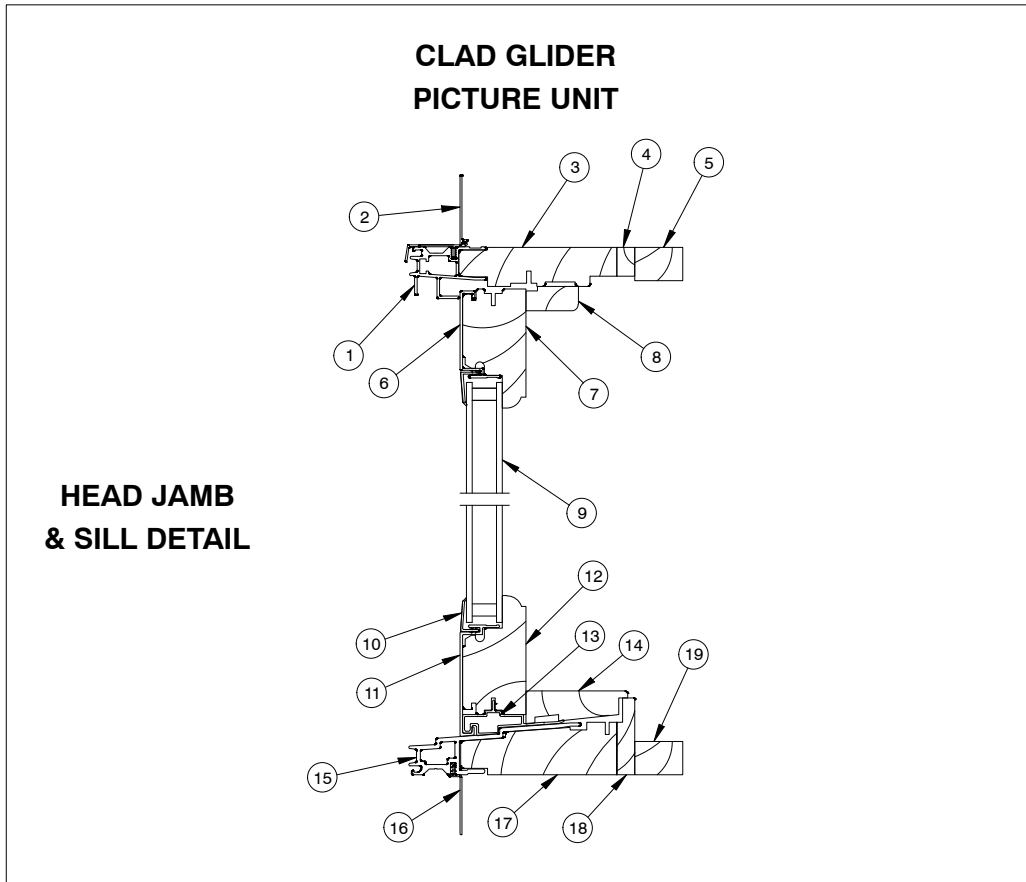
Hi-View Insulating Glass

Daylight Width x 2 + 7" = OM Width of Combination
Daylight Height + 7" = OM Height of Combination



NOTE: Not to scale; specifications subject to change without notice.

- | | | |
|--------------------------------------------|----------------------------------------|------------------------------------------------------|
| 1. Head Jamb Cladding | 19. Stationary Bottom Rail | 37. Operator Stile |
| 2. Head Jamb Nailing Fin & Drip Cap | 20. Operator Bottom Rail | 38. Operator meeting Stile Cladding |
| 3. Stationary Top Rail Weather Strip, V113 | 21. Operator Bottom Rail Cladding | 39. Operator Meeting Stile |
| 4. Head Jamb Stop-Filler Weather Strip | 22. Bottom Rail Slide Insert | 40. Operator Jamb Stop, A204 |
| 5. Head Jamb Stationary Stop | 23. Leveling Block | 41. Screen Frame, A135 |
| 6. Head Jamb Stop Filler, W7146 | 24. Sill Cladding | 42. Screen |
| 7. Head Jamb Stop-Pile Weather Strip | 25. Sill Nailing Fin | 43. Jamb Stop Weather Strip, V659 |
| 8. Head Jamb | 26. Sill | 44. Operator Stile Cladding |
| 9. Head Jamb Extension | 27. Sill Spacer, V643 | 45. Stationary Meeting Stile Cladding |
| 10. Head Jamb Liner, W6230 | 28. Sill Track, V642 | 46. Stationary Meeting Stile-Fin Weather Strip, V647 |
| 11. Sash Stop, W7150 | 29. Sill Jamb Extension | 47. Stationary Meeting Stile |
| 12. Operator Top Rail | 30. Sill Liner, W7148 | 48. Stationary Meeting Stile-Bulb |
| 13. Stationary Top Rail Cladding | 31. Jamb Cladding | 49. Lock |
| 14. Stationary Top Rail | 32. Jamb Nailing Fin | 50. Stationary Stile |
| 15. Vinyl Glazing Bead, V644 | 33. Jamb | 51. Stationary Jamb-Inside Stop, W7034 |
| 16. Operator Top Rail Cladding | 34. Operator Stile Weather Strip, V113 | 52. Stationary Stile Cladding |
| 17. Insulating Glass | 35. Jamb Liner, W6140 | |
| 18. Stationary Bottom Rail Cladding | 36. Jamb Extension | |

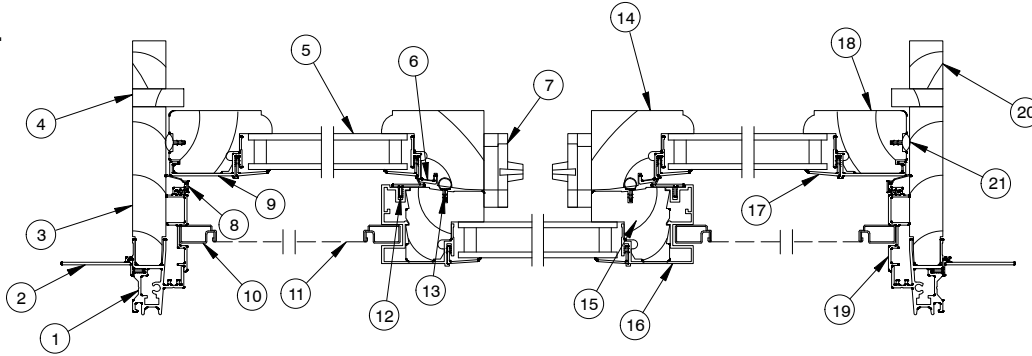


NOTE: Not to scale; specifications subject to change without notice.

- | | | |
|-------------------------------------|--------------------------|------------------------------|
| 1. Head Jamb Cladding | 11. Bottom Rail Cladding | 21. Jamb Nailing Fin |
| 2. Head Jamb Nailing Fin & Drip Cap | 12. Bottom Rail | 22. Jamb |
| 3. Head Jamb | 13. Leveling Block | 23. Jamb Liner, W6080 |
| 4. Head Jamb Liner, W6059 | 14. Sill Filler, W7142 | 24. Jamb Extension |
| 5. Head Jamb Extension | 15. Sill Cladding | 25. Stile |
| 6. Top Rail Cladding | 16. Sill Nailing Fin | 26. Jamb Stop, W7013 |
| 7. Top Rail | 17. Sill | 27. Sash Weather Strip, V113 |
| 8. Head Jamb Stop, W7013 | 18. Sill Liner, W7148 | 28. Vinyl Glazing Bead, V644 |
| 9. Insulating Glass | 19. Sill Jamb Extension | 29. Stile Cladding |
| 10. Vinyl Glazing Bead, V644 | 20. Jamb Cladding | |

**CLAD GLIDER TRIPLE SASH
 XOX OPERATION**

**JAMB
 DETAIL**



NOTE: Not to scale; specifications subject to change without notice.

- | | |
|------------------------------------|-------------------------------------------------------|
| 1. Jamb Cladding | 11. Screen |
| 2. Jamb Nailing Fin | 12. Stationary Meeting Stile-Fin Weather Strip, V647 |
| 3. Jamb | 13. Stationary Meeting Stile-Bulb Weather Strip, V113 |
| 4. Jamb Liner, W6140 | 14. Operator Meeting Stile |
| 5. Insulating Glass | 15. Stationary Meeting Stile |
| 6. Operator Meeting Stile Cladding | 16. Stationary Meeting Stile-Cladding |
| 7. Lock | 17. Vinyl Glazing Bead, V644 |
| 8. Jamb Stop Weather Strip, V659 | 18. Operator Stile |
| 9. Operator Stile Cladding | 19. Operator Jamb Stop, A204 |
| 10. Screen Frame | 20. Jamb Extension |
| | 21. Operator Stile Weather Strip, V113 |

When ordering replacement Clad Glider parts specify type of unit, part number and description.

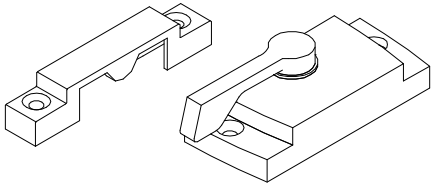
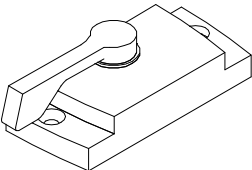
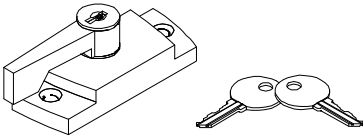
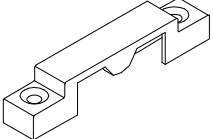
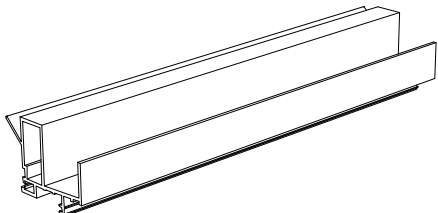
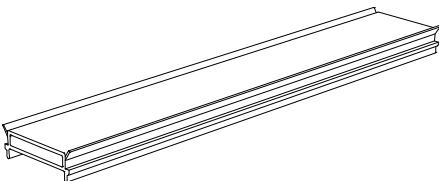
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.																		
	<p>Sash Lock and Keeper, Complete</p> <p><i>Includes:</i> 1 - Sash lock XO TP - 10817045 OX TP - 11817046 XO BZ - 10817040 OX BZ - 11817041 XO WH - 10840013 OX WH - 10840024 BS - available in a XO package only 1 - Keeper TP - 10817047 BZ - 10817043 WH - 10840014 BS - available in a XO package only 4 - #6x1" Phillips flathead wood screws</p>	XO TP OX TP XO BZ OX BZ XO WH OX WH XO BS	11869405 11869406 11869382 11869393 11869383 11869386 05600044																		
	<p>Sash Lock</p> <p><i>Includes:</i> 1 - Sash lock 2 - #6x1" Phillips flathead wood screws</p>	XO TP OX TP XO BZ OX BZ XO WH OX WH	10817045 10817046 10817040 10817041 10840013 10840024																		
	<p>Sash Lock, Keyed</p> <p><i>Includes:</i> 1 - Keyed lock 2 - Keys 2 - #6x1" Phillips flathead wood screws Available XO only</p>	TP BZ WH	05590634 05590632 05590633																		
	<p>Keeper</p> <p><i>Includes:</i> 1 - Keeper 2 - #6x1" Phillips flathead wood screws</p>	TP BZ WH	10817047 10817043 10840014																		
	<p>Sill Track, Vinyl V642</p> <table border="0"> <tr> <td>CN 3-0</td> <td>34 1/16"</td> <td>(865)</td> </tr> <tr> <td>CN 4-0</td> <td>46 1/16"</td> <td>(1170)</td> </tr> <tr> <td>CN 5-0</td> <td>58 1/16"</td> <td>(1475)</td> </tr> <tr> <td>CN 6-0</td> <td>70 1/16"</td> <td>(1780)</td> </tr> <tr> <td>CN 8-0</td> <td>94 1/16"</td> <td>(2398)</td> </tr> <tr> <td>Lineal</td> <td>150"</td> <td>(3810)</td> </tr> </table>	CN 3-0	34 1/16"	(865)	CN 4-0	46 1/16"	(1170)	CN 5-0	58 1/16"	(1475)	CN 6-0	70 1/16"	(1780)	CN 8-0	94 1/16"	(2398)	Lineal	150"	(3810)	BG	15619234 15619246 15619258 15619270 15619280 15619299
CN 3-0	34 1/16"	(865)																			
CN 4-0	46 1/16"	(1170)																			
CN 5-0	58 1/16"	(1475)																			
CN 6-0	70 1/16"	(1780)																			
CN 8-0	94 1/16"	(2398)																			
Lineal	150"	(3810)																			
	<p>Sill Spacer, Vinyl V643</p> <table border="0"> <tr> <td>CN 3-0</td> <td>17 1/8"</td> <td>(435)</td> </tr> <tr> <td>CN 4-0</td> <td>23 1/8"</td> <td>(587)</td> </tr> <tr> <td>CN 5-0</td> <td>29 1/8"</td> <td>(740)</td> </tr> <tr> <td>CN 6-0</td> <td>35 1/8"</td> <td>(892)</td> </tr> <tr> <td>CN 8-0</td> <td>48 1/4"</td> <td>(1226)</td> </tr> <tr> <td>Lineal</td> <td>150"</td> <td>(3810)</td> </tr> </table>	CN 3-0	17 1/8"	(435)	CN 4-0	23 1/8"	(587)	CN 5-0	29 1/8"	(740)	CN 6-0	35 1/8"	(892)	CN 8-0	48 1/4"	(1226)	Lineal	150"	(3810)	BG	15619117 15619123 15619129 15619135 15619148 15619199
CN 3-0	17 1/8"	(435)																			
CN 4-0	23 1/8"	(587)																			
CN 5-0	29 1/8"	(740)																			
CN 6-0	35 1/8"	(892)																			
CN 8-0	48 1/4"	(1226)																			
Lineal	150"	(3810)																			

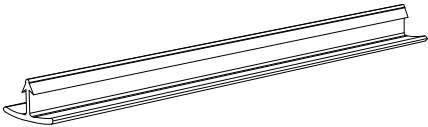
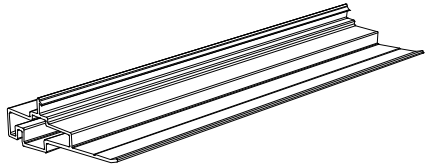
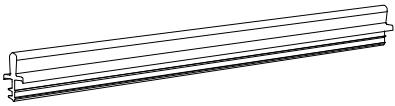
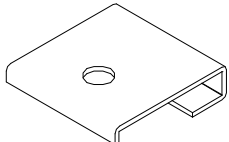
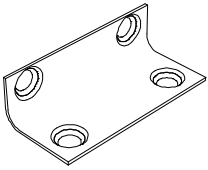
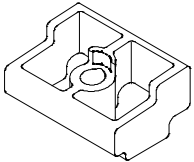
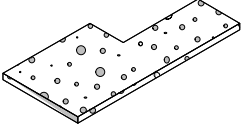
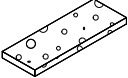
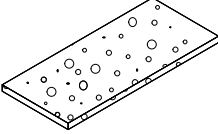
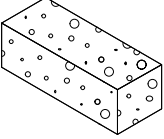
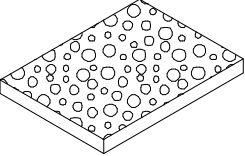
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
	Bottom Rail Slide Insert V230 CN 3-0 17 5/8" (448) CN 4-0 23 5/8" (600) CN 5-0 29 5/8" (752) CN 6-0 35 5/8" (905) Lineal 144" (3658)	WH	15619830 15619840 15619850 15619860 15619899
	Leveling Block V658 CN 3-0 17 1/4" (438) CN 4-0 23 1/4" (591) CN 5-0 29 1/4" (743) CN 6-0 35 1/4" (895) CN 8-0 48 29/32" (1242) Lineal 150" (3810)	BG	15619017 15619023 15619029 15619035 15619048 15619099
	Head Jamb Stationary Stop V366 CN 3-0 16 1/4" (413) CN 4-0 22 1/4" (565) CN 5-0 28 1/4" (718) CN 6-0 34 1/4" (870) CN 8-0 46 1/4" (1175) Lineal 150" (3810)	BG	16194916 16194922 16194928 16194934 16194946 16195000
	Top Rail Stationary Bracket <i>Includes:</i> 1 - Bracket 1 - #8 x 1" Phillips flathead wood screw		11860018
	Stationary Bracket, Sash M172 <i>Includes:</i> 1 - Bracket 2 - #7 x 7/8" Phillips flathead wood screws - 11800798 2 - #7 x 3/4" Phillips flathead wood screws - 11800750		11841000
	Sill Horn Plug MISC 753	CL	11867835

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
	Head Jamb Filler Gasket 1 13/16" x 13/16" x 1/16"	GY	10500214
	Sill Spacer Gasket 1 1/32" x 3/8" x 1/16"	GY	10500216
	Top Rail Stationary Bracket Gasket 1 11/16" x 3/4" x 1/16"	GY	10500217
	Operator Jamb Stop Gasket 1 5/16" x 1/2" x 7/16"	WH	10500218
	Foam Pad for Dust Block and Sill Track Ends 1 3/32" x 13/16" x 3/32"	GY	10500035

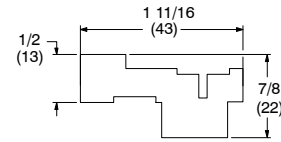
TO ORDER REPLACEMENT PARTS

When ordering replacement parts specify:

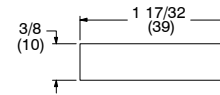
1. profile number;
2. call number or rough opening;
3. length;
4. finish.

Wood and Aluminum Profile Parts for Clad Glider	
Head Jamb Stop Filler	W7146
Head Jamb Liner	W6230
Jamb Extension	W6120
Jamb Liner	W6140
Sill Liner	W7148
Sash Stop	W6065
Sash Limiting Block (Optional)	W7151
Operator Sash Guide	W7150
Stationary Jamb Inside Stop	W7034
Operator Jamb Stop Cladding	A204
Head Jamb Stop Cladding	A203

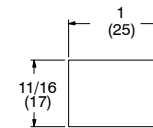
Picture Units	
Head Jamb Liner, Picture	W6059
Head Jamb and Jamb Stop, Picture	W7013
Jamb Liner, Picture	W6080
Sill Filler, Picture	W7142
3W Center Picture Stationary Hardware Cover (contact your Marvin Representative to order)	W8025



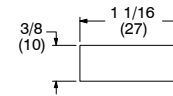
W7146



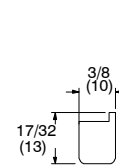
W6230



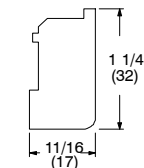
W6120



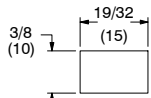
W6140



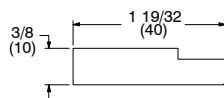
W7150



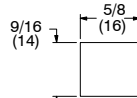
W7034



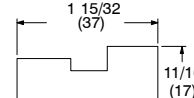
W6059



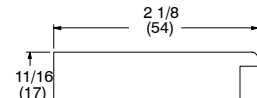
W7148



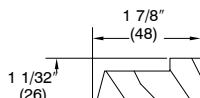
W6065



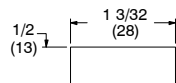
W7151



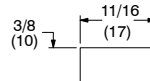
W7142



W8025



W7013



W6080



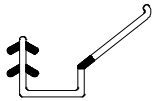
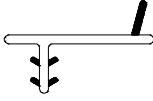
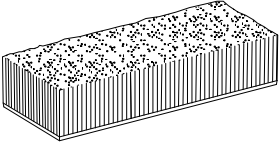
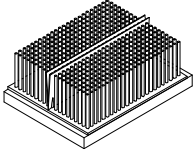


A204



A203

ORDERING REPLACEMENT WEATHER STRIP FOR GLIDER

When ordering replacement weather strip specify quantity, color, part number and description.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH	PART NUMBER
	Hinged Leaf Weather Strip, Jamb Cover V659 Color: Beige	100" (2540)	15619499
	Fin Weather Strip, Stationary Meeting Stile V647 Color: Beige	150" (3810)	15619599
	Dust Plug, Head Jamb 1 1/4" x 1 3/4" x 1/2" Color: Beige		15600513
	Dust Plug, Meeting Stile 3/4" x 15/16" x 5/16" Color: Beige		10500036
	Dust Plug, Sill <i>Includes:</i> 1 - Dust Block - 10500036 1 - Foam Pad - 10500035		11867803
	Bulb Weather Strip, Stiles, Top Rail and Head Jamb Stop Filler V113 Color: Beige	150" (3810)	15619698
	Pile Weather Strip, Head Jamb Stop Cladding 1/4" x 1/4" Color: Gray	Specify Length	15607525

ORDERING REPLACEMENT SASH FOR CLAD GLIDER

When ordering replacement sash specify:

1. which sash is being replaced – operator, stationary or pair;
2. size (call number or OM of sash);
3. operation (OX or XO);
4. glazing;
5. finish.

ORDERING REPLACEMENT SASH FOR CLAD TRIPLE SASH UNITS

When ordering replacement sash specify:

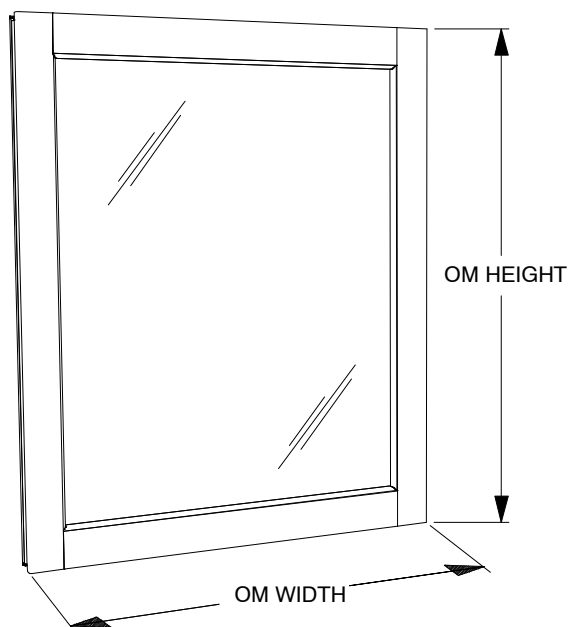
1. which sash is being replaced – left or right operator or center;
2. size (call number or OM of sash);
3. glazing;
4. finish.

NOTE: Replacement center sash for XOX and stationary sash on XO/OX units are shipped with the leveling block and new weather strip.

ORDERING REPLACEMENT SASH FOR CLAD GLIDER PICTURE UNITS

When ordering replacement sash specify:

1. size (call number or OM of sash);
2. glazing;
3. finish.



**Clad Stationary Sash
Exterior View**

ORDERING REPLACEMENT SCREENS FOR CLAD GLIDER

Screens are standard with aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Aluminum mesh is available as an option in black, charcoal, bright aluminum or bright bronze. Determine the outside measurement of the existing screen. Find the sizes that correspond to the width and height indicated on the following charts. Surrounds are available in bronze, stone white, brown and pebble gray.

When ordering replacement screen specify:

1. size; – If there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using the conversion charts below. The daylight opening is the measurement of the visible glass.
2. color;
3. mesh type (if other than standard).

**Screen Sizes for Clad Glider
manufactured
1987 to Present**

Daylight Opening to OM of Screen.

Daylight Width + 2 1/16" = OM Width of Screen

Daylight Height + 4 7/8" = OM Height of Screen

NOTE: Screens feature clear finger pull/leaf spring mounting system.

WIDTH		HEIGHT	
SIZE	OM-WIDTH	SIZE	OM-HEIGHT
CN 30	15 7/8"	CN 20	21 5/16"
CN 40	21 7/8"	CN 30	33 5/16"
CN 50	27 7/8"	CN 36	39 5/16"
CN 60	33 7/8"	CN 40	45 5/16"
		CN 50	57 5/16"

NOTE: Clad Glider triple sash units use a standard CN 40 width screen.

ORDERING REPLACEMENT COMBINATIONS AND/OR INSERTS FOR CLAD GLIDER

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use.

When ordering replacement combinations and/or inserts use the outside measurement of the existing items or the following conversions. Use the following charts based on daylight openings to determine combination and component sizes. Aluminum surround on combinations are available in bronze, stone white, brown, pebble gray and evergreen. Charcoal aluminum wire screen is standard.

When ordering replacement combinations specify:

1. size; – If there is no existing combination from which to obtain the OM of the combination, determine the size of the combination by using the conversion charts below. The daylight opening is the measurement of the visible glass.
2. operation (OX, XO or triple sash);
3. color;
4. mesh type (if other than standard);
5. glass type.

Clad Glider Combination Units

Clad Glider units Manufactured 4/28/97 to Present Daylight Opening to OM of Combination Daylight Width x 2 + 6 17/32" = OM Width of Combination Daylight Height + 5 5/8" = OM Height of Combination

Width				
Call Number	Combination OM Width	Stationary Panel OM Width	Operator Panel OM Width	Screen OM Width
CN 3-0	34 5/32"	16 3/8"	15 5/16"	15 5/16"
CN 4-0	46 5/32"	22 3/8"	21 5/16"	21 5/16"
CN 5-0	58 5/32"	28 3/8"	27 5/16"	27 5/16"
CN 6-0	70 5/32"	34 3/8"	33 5/16"	33 5/16"
Height				
Call Number	Combination OM Height	Stationary Panel OM Height	Operator Panel OM Height	Screen OM Height
CN 2-0	22 1/16"	19 3/16"	19 3/16"	19 3/16"
CN 3-0	34 1/16"	31 3/16"	31 3/16"	31 3/16"
CN 3-6	40 1/16"	37 3/16"	37 3/16"	37 3/16"
CN 4-0	46 1/16"	43 3/16"	43 3/16"	43 3/16"
CN 5-0	58 1/16"	55 3/16"	55 3/16"	55 3/16"

Triple Sash Units

Width				
Call Number	Combination OM Width	Stationary Panel OM Width	Operator Panel OM Width	Screen OM Width
CN 8-0	94 5/32"	49 1/4"	21 11/16" *	21 5/16" *
Height				
Call Number	Combination OM Height	Stationary Panel OM Height	Operator Panel OM Height	Screen OM Height
CN 2-0	22 1/16"	19 3/16"	19 3/16" *	19 3/16" *
CN 3-0	34 1/16"	31 3/16"	31 3/16" *	31 3/16" *
CN 3-6	40 1/16"	37 3/16"	37 3/16" *	37 3/16" *
CN 4-0	46 1/16"	43 3/16"	43 3/16" *	43 3/16" *
CN 5-0	58 1/16"	55 3/16"	55 3/16" *	55 3/16" *

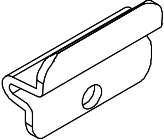
* NOTE: Two operator panels and two screen inserts required per combination.

ORDERING REPLACEMENT COMBINATIONS AND/OR INSERTS FOR CLAD GLIDER

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use.

When ordering replacement combinations specify:

1. part number
2. quantity

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./ COLOR	PART NO.
	Mounting Clip MISC 454	Clear	11867855

ORDERING REPLACEMENT COMBINATIONS AND/OR INSERTS FOR CLAD GLIDER

Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use.

When ordering replacement combinations and/or inserts determine the outside measurement of the existing items or use the following conversions if none exists. Use the following charts based on daylight openings to determine combination size and component sizes. Aluminum surround on combinations are available in bronze, white, brown and pebble gray. Charcoal aluminum wire screen is standard. Fiberglass mesh screen is available as an option.

When ordering replacement combinations specify:

1. size; – If there is no existing combination from which to obtain the OM of the combination, determine the size of the combination by using the conversion charts below. The daylight opening is the measurement of the visible glass.
2. operation (OX, XO or triple sash);
3. color;
4. mesh type (if other than standard);
5. glass type.

Clad Glider Combination Units

**Clad Glider units
manufactured May 1987 to
early 1992**

**Daylight Opening to OM of
Combination**

Daylight Width x 2 + 6 1/2" = OM Width
of Combination

Daylight Height + 5 11/16" = OM Height
of Combination

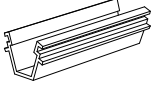
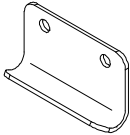
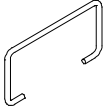
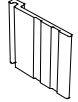
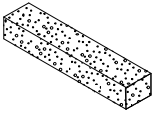
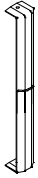
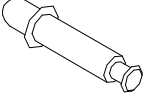

Width				
Call Number	Combination OM Width	Stationary Panel OM Width	Operator Panel OM Width	Screen OM Width
CN 3-0	34 1/8"	15 3/32"	16 1/4"	15 3/32"
CN 4-0	46 1/8"	21 3/32"	22 1/4"	21 3/32"
CN 5-0	58 1/8"	27 3/32"	28 1/4"	27 3/32"
CN 6-0	70 1/8"	33 3/32"	34 1/4"	33 3/32"
Height				
Call Number	Combination OM Height	Stationary Panel OM Height	Operator Panel OM Height	Screen OM Height
CN 2-0	22 1/8"	19 1/4"	19 15/16"	19 5/16"
CN 3-0	34 1/8"	31 1/4"	31 15/16"	31 5/16"
CN 3-6	40 1/8"	37 1/4"	37 15/16"	37 5/16"
CN 4-0	46 1/8"	43 1/4"	43 15/16"	43 5/16"
CN 5-0	58 1/8"	55 1/4"	55 15/16"	55 5/16"

Triple Sash Unit Width				
Call Number	Combination OM Width	Stationary Panel OM Width	Operator Panel OM Width	Screen OM Width
CN 8-0	94 1/8"	46 7/8"	22 1/4" *	21 3/32" *
Triple Sash Unit Height				
Call Number	Combination OM Height	Stationary Panel OM Height	Operator Panel OM Height	Screen OM Height
CN 2-0	22 1/8"	19 5/16"	19 15/16" *	19 5/16" *
CN 3-0	34 1/8"	31 5/16"	31 15/16" *	31 5/16" *
CN 3-6	40 1/8"	37 5/16"	37 15/16" *	37 5/16" *
CN 4-0	46 1/8"	43 5/16"	43 15/16" *	43 5/16" *
CN 5-0	58 1/8"	55 5/16"	55 15/16" *	55 5/16" *

* NOTE: Two operator panels and two screen inserts required per combination.

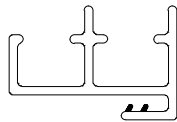
Combination units are composed of two glass panels and a screen insert. One of the storm panels slides to the side for self storage when the screen is in use.

When ordering replacement parts specify quantity and part number.

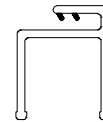
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./ COLOR	PART NO.
	Sash Stop Clip, Vinyl V456 1 3/4" (44)	WH	11860134
	Sash Pull MISC 063 <i>Includes:</i> 1 - Sash pull 2 - #6x5/16" truss head screws	Mill Finish	03040511
	Wire Lift Handle, Stainless Steel MISC 455		11040301
	Finger Pull V254 Replaces black finger pull	Clear	11860350
	Foam Pad 3/8"x1/2"x1 7/16"	WH	10500202
	Center Bar A461 <i>Includes:</i> 1 - Center bar 2 - #6x3/8" Fillister Head screws NOTE: Specify CN or height of combination	BZ WH BN PB EG	18507399 18507099 18507199 18507299 18507499
	Combination Screen Pin	Clear	11867852
	Pan Head Screw #8x3/4"	BZ WH BN PB EG	11800838 11800835 11800836 11800837 11800839

When ordering replacement panel track specify:

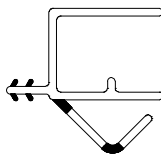
1. profile;
2. call number or OM of combination;
3. length;
4. color;
5. wood or clad unit.

**V662****Operator and Stationary
Screen Panel Track**

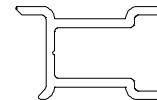
Clad horizontal bottom track
No Longer Available

**V661****Operator and Stationary
Panel Track**

Clad horizontal top track
No Longer Available

**V660****Operator Panel Track**

Clad vertical track
No Longer Available

**A463****Center Spacer**

Clad vertical spacer